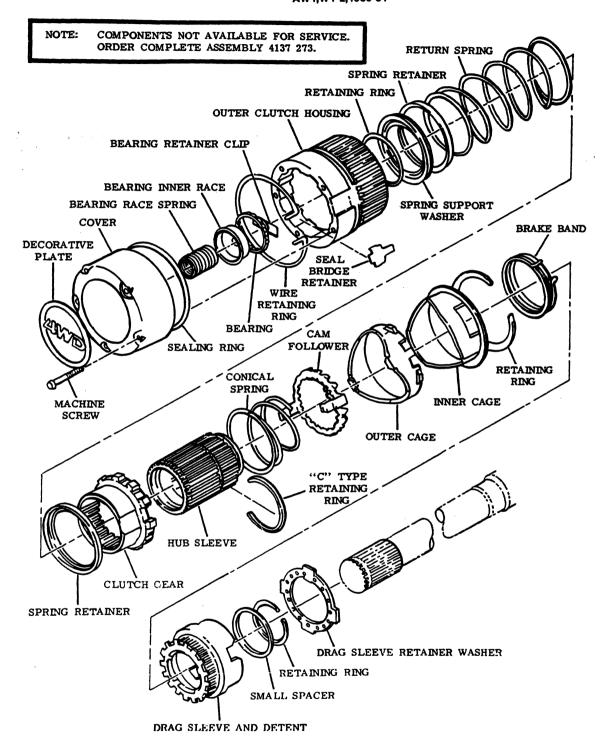
GROUP 2 - FRONT SUSPENSION

AXLE COMPONENTS,FRONT M3-4-5-6	Fig. 2.1500
AXLE, FRONT SPICER 44F-BJ,3500 LB. W1-2, AW1, RD2, 1980-81	
AXLE,FRONT SPICER 44F-BJ,3500 LB. W1, AW1, 1978-9	
AXLE,FRONT Spicer 44F-BJ,3500 LB. W2, RD2, 1978-9	
AXLE,FRONT SPICER 60-4500 LB. W2-3-4	
AXLE,FRONT M3-4-5,1978	Fig. 2-1425
AXLE,FRONT M6,1978	Fig. 2-1450
AXLE,FRONT M3-4-5-6 1979-80	Fig. 2-1475
BORG WARNER AUTOMATIC LOCKING HUB SPICER 44BJ-3500 LB AW1,W1-2,1980-81	Fig. 2-25
CASE KIT, DIFFERENTIAL SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81	Fig. 2-280
DIFFERENTIAL CASE KIT SPICER 44F-BJ,3500 LB. W1,AW1-2, 1978-9	
DIFFERENTIAL CASE KIT Spicer 60-4500 LB. W2-3-4	Fig. 2-750
DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9	Fig. 2-265
DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81	Fig. 2-290
DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9	Fig. 2-240
DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81	Fig. 2-275
DIFFERENTIAL, FRONT AXLE Spicer 60-4500 LB. W2-3-4	Fig. 2-600
GEAR & LINKAGE,POWER STEERING M3-4-5	Fig. 2-1325
GEAR & LINKAGE,POWER STEERING M600	Fig. 2-1350
GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1978	Fig. 2-1100
GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1979-80-81	Fig. 2-1150
GEAR & LINKAGE,STEERING AD1,D1-2-3-4	Fig. 2-1200
GEAR & LINKAGE,STEERING RD2,AW1,W1-2-3-4	Fig. 2-1300
GEAR & PINION KIT SPICER 44F-BJ,3500 LB. W1-2; AW1, 1978-9	Fig. 2-260
GEAR & PINION KIT Spicer 60-4500 LB. W2-3-4	Fig. 2-950
GEAR & PINION KIT, DRIVE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81	
HUBS & COMPONENTS,LOCKING SPICER 3500 LB. & 4500 LB. AW1-W1,2,3,4 - 1980-81	
STARLIZED OR DAMPER STEEDING MO. J. S.	Fig. 2-1600

Printed in U.S.A.

BORG WARNER AUTOMATIC LOCKING HUB SPICER 44BJ-3500 LB AW1,W1-2,1980-81



PART OF LEASERS STREET

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

ITEM PART NUMBER QTY MODEL DESCRIPTION

BORG WARNER AUTOMATIC LOCKING HUB SPICER 44BJ-3500 LB AW1,W1-2,1980-81

NOTE: COMPONENTS NOT AVAILABLE FOR SERVICE.

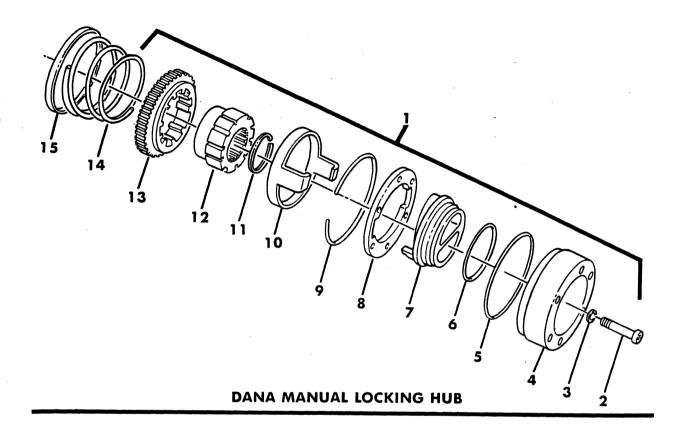
ORDER COMPLETE ASSEMBLY 4137273

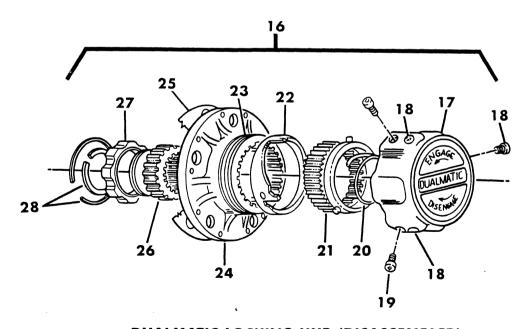
	4137 273	2	AW1-W1,2	HUB, Borg Warner Automatic Locking-(Complet)-3500 Lb. Axle ("4WD")
	6025 668	2	W1,2,3-AW1	RING, Locking Hub Body External Retaining
	6031 996	2	W1,2,3-AW1	WASHER, Frt. Axle Shaft Stop
	4219 120	2	W1,2,3-AW1	Drag Sleeve Retainer Washer
CHARGESTATE CHARGESTATES (4137 701	19484 64. JS 41.43	AW1-W1,2,3	KIT, AUTO LOCKING HUB CONSIST OF:
				Drag Sleeve Detent Washer & Brake Band Assy. (1)
		Rosi Para di Perenasa		Cage - Outer (1) Instruction Sheet (1)
	4137 704	2	AW1-W1,2,3	KIT, AUTO LOCKING HUB
	· AGPELLIANTA	on a like of the production	en a la companya di anti-anti-anti-anti-	CONSIST OF:
The the affects of the season	*****************	AND THE STATE OF T		Bearing Race & Cup Assy. (1)
				Spring, Bearing Race (1)
	4137 707	2	AW1-W1,2,3	SEAL KIT, AUTO LOCKING HUB
	t. S. tona	No. of the second	error (NALL) seek b	CONSIST OF:
in an all contact to contact to its and	of the second	a sealth for a sea	· , , , a	Screws & "O" Ring Assy.
				Sealing Ring (1)

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM-	HEAVY CODES: XNT = Low Cab Forward.	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

8302 050A

HUBS & COMPONENTS,LOCKING SPICER 3500 LB. & 4500 LB. AW1-W1,2,3,4 - 1980-81





Illus. Page 2-5

ITEM PART NUMBER QTY MODEL DESCRIPTION

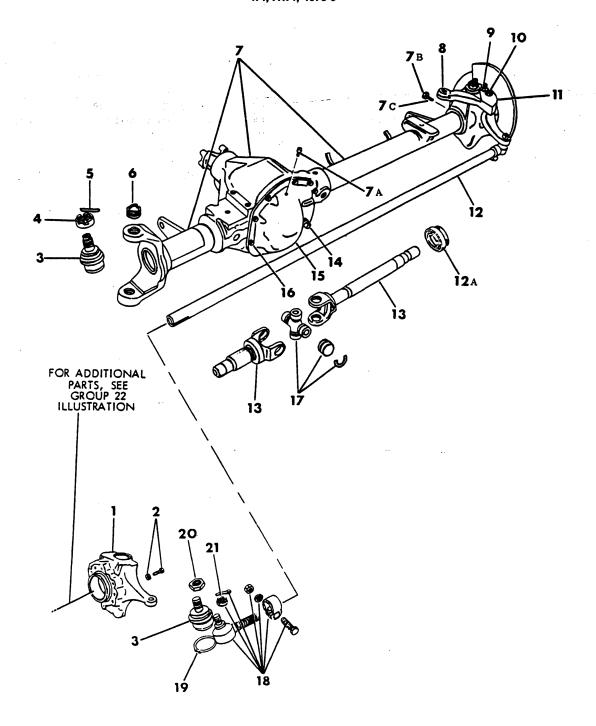
HUBS & COMPONENTS,LOCKING SPICER 3500 LB. & 4500 LB. AW1-W1,2,3,4 - 1980-81

1	4164 860	2	AW1,W1-2	HUB, Dana Manual Locking(Complete)-3500 lb. Axle	
2	2954 179	12	AW1,W1-2	BOLT, Retaining (Also Serviced in 4164861)	
3	2954 182	12	AW1-W1,2	WASHER, Retaining Bolt (Also Serviced in 4164861)	
TAINER K	NOB, Hub Ring (Service	ed in 416486	1)	and the second s	
5		2	AW1-W1,2	"O" RING, Retainer Knob (Serviced in 4164861)	
6		2	AW1,W1-2	"O" RING, Actuator (Serviced in 4164861)	
7		2	AW1,W1-2	KNOB, Actuator (Serviced in 4164861)	
8		2	AW1,W1-2	RING, Outer Clutch Retaining (Serviced in 4176800)	
9	2954 158	2	AW1,W1-2	SNAP RING, Internal	
10		2	AW1,W1-2	CAM BODY, Actuating (Serviced in 4176800)	
11	2228 241	2	AW1,W1-2	SNAP RING, Axle Shaft Outer	
12		2	AW1,W1-2	SLEEVE & RING, Axle Shaft (Serviced in 4176800)	
13		2	AW1,W1-2	DRIVE GEAR RING, (Serviced in 4176800)	
14	2906 306	2	AW1-W1,2	SPRING, Pressure	
15	2953 963	2	AW1-W1,2	PLATE, Manual Locking Hub Spring	
	4164 861	AR	AW1-W1,2	HUB, CAP & COVER ASSY.	
	4176 800	AR	AW1-W1,2	REPAIR PKG., Dana Locking Hub	
				CONSIST OF:	
				CLUTCH RING - Outer	
				CLUTCH GEAR - Axle Shaft	
				CAM BODY - Actuating	
16	4089 021	2	W2.3.4	HUB, Dualmatic Manual Locking (Complete) - 4500 Lb.	
17	4219 116	2	W2,3,4	• • • • • • • • • • • • • • • • • • • •	
18	4219 110	6	W2,3,4 W2,3,4	HANDLE ASSY., Dualmatic Lock Hub	
		6	W2,3,4 W2,3,4	SCREW, Cam (Serviced in 4219118 Kit)	
19				SCREW, Shift Knob Retaining (Serviced in 4219118 Kit) SPRING, (Service in Assy.)	
20		2	W2,3,4	• • • • • • • • • • • • • • • • • • • •	
21		2	W2,3,4	GEAR, Sliding (Service in Assy.)	
22		2	W2,3,4	CAM, (Service in Assy.)	
23		4	W2,3,4	"O" RING, (Serviced in 4219118 Kit)	
24	4219 117	2	W2,3,4	BASE ASSY., Dualmatic Lock Hub	
25		2	W2,3,4	GASKET, (Serviced in 4219118 Kit)	
26		2	W2,3,4	GEAR, Drive Shaft (Service in Assy.)	
27		250 aes 2 2000	W2,3,4	BUSHING, (Service in Assy.)	
28		4	W2,3,4	SNAP RING, (Service in Assy.)	
				consists of	
				2 gaske	
olimen Shandorina (1917)	et a te transportation and and a responsible distribution.	CONSIST CON-BODISH	erigin monitor of L	2 o-ring	
				4 screv	
				12 locking clip	
	4219 118	AR	W2,3,4	KIT, Dualmatic Lock Hub	
an and an area	nananan saman saman	••		CONSIST OF:	
and and in	randade va a la deservación	:		GASKET (2)	
				"O" RINGS (2)	
				SCREWS (4)	
				- ()	

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.

8302 100B

AXLE,FRONT SPICER 44F-BJ,3500 LB. W1, AW1, 1978-9



Illus. Page 2-7

PART NUMBER QTY MODEL DESCRIPTION ITEM

AXLE,FRONT SPICER 44F-BJ,3500 LB. W1, AW1, 1978-9

			2-4036857 Clip,Spring
a aaaliinii ee ee			1-4036856 PLATE,Spring Clip Seat
n in a	and the state of the state of	e gray or tight comm	1 Housing and Tube
•		•	Consists Of:
7	4131 252	1	HOUSING and Tube PACKAGE, Front Axle Repair
6 B	3634 268	AH - ITE HEATH A ALS PA	PIN,Cotter RING,Steering Socket Adjusting Upper
4	3634 269	2	NUT,Steering Socket Adjusting Upper
	0604.000	0	2-3634266 RETAINER,Knuckle Socket Lower
			AR PIN,Cotter
Jai - Allende		Temme di see medie.	1-3634267 NUT,Knuckle Socket
			1-3634269 NUT,Knuckle Socket Ring
			1-3634268 RING,Knuckle Socket
			1 SOCKET,Lower
			1 SOCKET,Upper
			Consists Of:
3	3894 976	2	SOCKET KIT,Front Axle Steering Knuckle
2	3822 818	2	SCREW,Steering Knuckle Stop
		O S. CRASS CHARACTERS STATEMENT OF STATE	3-3634277 ADAPTER,Knuckle Arm Stud
			3-3634270 NUT,Knuckle Arm Stud
			3-3634278 STUD,Knuckle Arm
	mention, section dimensional account and in the salidation of the	a sa sa se remonromanomili na amitano suddin dista	AR PIN,Cotter
			1-3634267 NUT,Knuckle Socket
			1-3634269 NUT,Knuckle Socket Ring
			1-3634268 RING,Knuckle Socket
		arae (coasembolistade).	1 KNUCKLE and ARM
	:: =: 		Consists Of:
	4031 943	1	KNUCKLE KIT, Front Axle Steering, Left
			AR PIN,Cotter
		97°, 474.98000000000000000000000000000000000000	1-3634267 NUT, Knuckle Socket
			1-3634269 NUT.Knuckle Socket Ring
	. '		1-3634268 RING,Knuckle Socket
			1 Knuckle
	4031 544		Consists Of:
1	4031 942	1	KNUCKLE KIT, Front Axle Steering-Right
		•	
	•		
	•		•
	4036 851	1 AW1,W1	Spicer-(610027-2),44BF-3500 LB.,3.54 Ratio-1978-79

Figure 2-100 Illus. Page 2-8

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE,FRONT SPICER 44F-BJ,3500 LB. W1, AW1, 1978-9

	3634 277	3	ADAPTER,Knuckle Arm Stud	
	3634 270	3	NUT,Knuckie Arm Stud	
9	3634 270	3	NUT, Knuckle Arm Stud	
10	3634 278	3	STUD,Steering Knuckle Arm	
11	3634 277	3	ADAPTER,Strg,Knuckle Arm Stud	
12	4031 963	1	TUBE,Strg.Knuckle Tie Rod	
2A	4116 366	2	SEAL & GUIDE, drive shaft	
13	3822 805	1	SHAFT, Front Axle Drive-Inner-Right-16 7/8" Long	
13	3822 806	1	SHAFT,Front Axle Drive-Inner-Left-37 1/8" Long	
13	3822 807	2	SHAFT, Front Axle Drive-Outer	
14			PLUG,Cover-(Serviced In Cover)	
15	3893 985	1	COVER KIT, Differential Carrier-1978	
			Consists Of:	
			1 Cover Assy.	
			1-3634984 Gasket,Cover	
			10-2954031 Bolt,Carrier Cover	
	4210 964	1	COVER KIT, Diff. Carrier-1979	
			Consists Of:-(Components Not Available At This Printing)	
16	2954 031	10	BOLT, Diff. Carrier Cover	
17	3744 918	2	CROSS PACKAGE, Drive Shaft	
			CONSISTS OF:	
			8 BEARING, Cross	
			8-3822808 RING,Cross Snap	
18	4026 832	1	END PACKAGE, Tie Rod-Right	
18	4026 833	1	END PACKAGE, Tie Rod-Left	
19	3634 266	2	RETAINER,Strg. Knuckle Socket	
20	3634 267	2	NUT,Strg. Knuckle Socket,Lower	
21	1791 668	2	NUT, Knuckle Tie Rod Socket	

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で、全体機能は、2月2年に発見され、大きには、1982年による機能は、2月2日には、1982年によったが、1982年には、1982年によったは、1982年によった。 1982年によった。 198

LIGHT A = All Sport Utility (Ramcharger).

DUTY AD = 2 Wheel Drive Only (Ramcharger).

AW = 4 Wheel Drive Only (Ramcharger).

CODES:

B = All Compact Models.

CB-MB = Compact Front Section Only.

P = Forward Control Chassis.

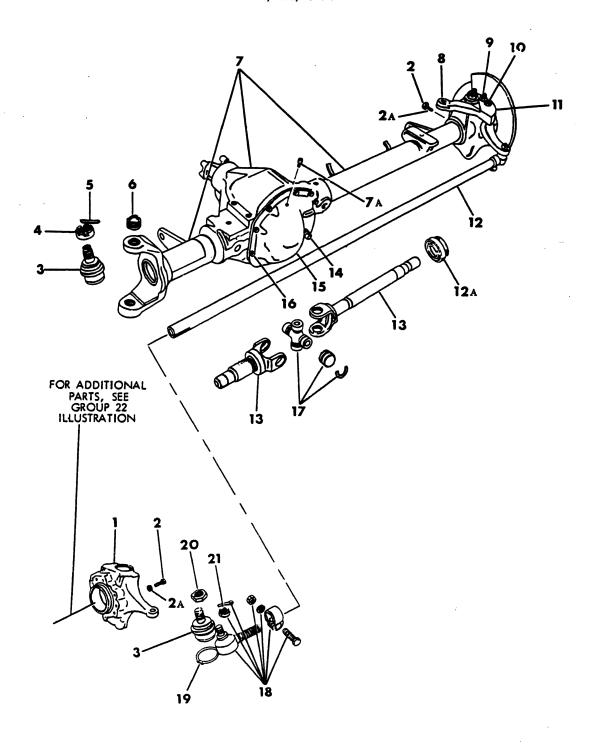
D = Conventional Cab.
W = Conventional Cab 4 Wheel Drive.
M = Motor Home.

MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

AR=Use as Required #=New Part Number Printed in U.S.A. June, 1982

8302 200C

AXLE,FRONT Spicer 44F-BJ,3500 LB. W2, RD2, 1978-9



Illus. Page 2-11

PART NUMBER QTY MODEL DESCRIPTION ITEM

AXLE,FRONT Spicer 44F-BJ,3500 LB. W2, RD2, 1978-9

1	4031 930	RD2,W2	KNUCKLE KIT, Front Axle Steering-Right
			Consists Of:
		1	Knuckle
	3634 268	1 ,	Ring,Knuckle Socket
	3634 269	1	Nut,Knuckle Socket Ring
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3634 267	1	Nut,Knuckle Socket
		AR	PIN,Knuckle Socket Nut Cotter
	4031 928	W2	KNUCKLE KIT, Front Axle Steering-Left
			Consists Of:
		1	KNUCKLE and ARM
	3634 268	1	RING,Knuckle Socket
	3634 269	1	NUT,Knuckle Socket Ring
	3634 267	1	NUT,Knuckle Socket
		AR	PIN,Cotter
	3634 278	3	STUD,Knuckle Arm
		3	NUT,Knuckle Arm Stud
	3634 270		
	3634 277		ADAPTER, Knuckle Arm Stud
	4086 645	1 RD2	KNUCKLE KIT,Front Axle Steering-Left
•			Consists Of:
		1	Knuckle
	3634 268		Ring, Adjusting
	3634 269	1	NUT,Hexagon Slotted
		1	PIN,Cotter
	3634 267	1	NUT,Hexagon Lock Jam
		1	ARM,Steering-Refer To Steering Arm Kit-Item 8
	3634 277	3	ADAPTER,Stud
	3634 270	3	NUT,Stud
2	3822 818	2 W2	SCREW,Steering Knuckle Stop
2	3634 979	2 RD2	SCREW,Steering Knuckle Stop
2A	124 925	2 RD2	NUT, Knuckle Stop-Not Serviced
3	3894 976	2	SOCKET KIT, Front Axie Strg. Knuckle-Upper & Lower
_			Consists Of:
		1	SOCKET Upper
			SOCKET,Lower
	3634 268	1	RING,Knuckle Socket
		•	NUT,Knuckle Socket Ring
	3634 269	1	•
ge, ing militar	3634 267		NUT,Knuckle Socket
		AR	PIN,Cotter
	3634 266	2	RETAINER, Knuckle Socket Lower
4	3634 269	2	NUT, Steering Socket Adjusting Upper
5	i ngan i nga tengan katikatikan	AR	PIN,Cotter
6	3634 268	2	RING, Steering Socket Adjusting Upper
7	4131 253	1 W2	HOUSING and Tube PACKAGE, Front Axle Repair
			Consists Of:
	err v. manager var men en e	t geggting 4. S hiring,	1 Housing and Tube
	A. B. L. C. S. C. Belling F. L. C. L. L. S. C. Belling F. C. C. L. L. C. C. Belling F. C.	en sy ellität en film i i Tien een film erfatte en in min valitur in vilm vilm vilm vilm vilm vilm vilm vilm	1-4036856 Plate,Spring Clip
			2-4036857 CLIP,Spring
	4086 642	1 RD2	HOUSING and Tube, Front Axle
7A			·
. '^			BREAT HER, DIII. Califer Cover
LIGHT /	A = All Sport Utility (Ramo		Il Compact Models. D = Conventional Cab.
	A = All Sport Utility (Harricon) AD = 2 Wheel Drive Only		B = Compact Front Section Only. W = Conventional Cab. W = Conventional Cab 4 Wheel Drive.
:	TINGO DITO DIIIY	(Ramcharger). $P = F$	

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE,FRONT Spicer 44F-BJ,3500 LB. W2, RD2, 1978-9

8	3894 977	1	W2	ARM KIT, Steering Knuckle
1971444122441144441144444444444444444444				Consists Of:
		1		ARM,Steering Knuckle
	3634 277	3	•	ADAPTER, Knuckle Arm Stud
	3634 270	3		NUT,Knuckle Arm Stud
	4086 646	. 1	RD2	ARM KIT, Steering Knuckle
				Consists Of:
		1		ARM,Steering Knuckle
9	3634 270	3		NUT,Knuckle Arm Stud
10	3634 278	3		STUD, Steering Knuckle Arm
11	3634 277	- 3		ADAPTER,Strg.Knuckle Arm Stud
12	4031 965	1	W2	TUBE,Strg.Knuckle Tie Rod
	4036 132	1	RD2	TUBE,Strg.Knuckle Tie Rod
12A	4116 366	2		SEAL and Guide, Drive Shaft
13	3893 992	1	7	SHAFT, Front Axle Drive, Inner, Right, 16-1/8" Long
	3893 993	1		SHAFT,Front Axle Drive-Inner-Left-36-1/2"Long
	3822 807	2		SHAFT,Front Axle Drive-Outer
14				PLUG,Cover-(Serviced In Cover)
15	3893 985	1	W2	COVER KIT, Diff. Carrier-(w/Thd.Pipe Filler Plug)-1978
				Consists Of:
		1		COVER and Threaded Plug
	3634 984	1		GASKET,Carrier Cover
	2954 031	10		BOLT, Carrier Cover
	4210 964	1		COVER KIT, Diff. Carrier-1979
				Consists Of:-(Components Not Available At This Printing)
16	2954 031	10		BOLT, differential carrier cover
17	3744 918	2		CROSS PACKAGE, Drive Shaft
				Consists Of:
		88		BEARING, Cross-Now Serviced In Pkg.
	3822 808	8		RING, Cross Snap
18	4026 832	1		END PACKAGE, Tie Rod-Right
18	4026 833	1		END PACKAGE, Tie Rod-Left
19	3634 266	1		RETAINER, steering knuckle socket
20	3634 26 7	2		NUT,strg knuckle socket-lower
21	1791 668	2		NUT,tie rod socket

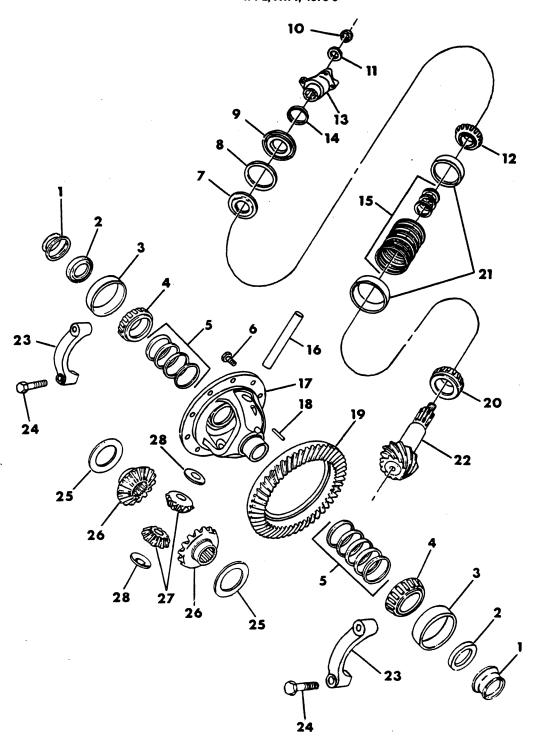
LIGHT DUTY CODES:	A = All Sport Utility (Ramcharger). AD = 2 Wheel Drive Only (Ramcharger). AW = 4 Wheel Drive Only (Ramcharger).	B = All Compact Models. CB-MB = Compact Front Section Only. P = Forward Control Chassis.	D = Conventional Cab. W = Conventional Cab 4 Wheel Drive. M = Motor Home.
MEDIUM	HEAVY CODES: XNT - Low Cab Forward	D = Conventional Cab. S = School Bus	W = 4-Wheel Drive

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<u>対抗に対象性の開発性は大型には、4</u>年には、大型の対象性は、4年には、19年に

Printed in U.S.A. June, 1982

DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9



ITEM PART NUMBER QTY MODEL DESCRIPTION

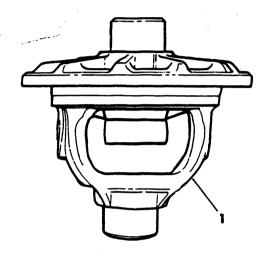
DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ, 3500 LB. W1-2, AW1, 1978-9

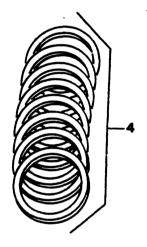
1	4116 366	2	GUIDE & SEAL, Drive Shaft
2	HIII HORI AND	2	SEAL, Drive Shaft Guide Oil-Use Item 1
3	1793 510	2	CUP, Diff. Bearing
4	1790 523	2	CONE, Diff. Bearing
5		DESCRIPTION OF THE PROPERTY OF	SHIM, Diff. Bearing Adjusting
	1791 568	AR	.003
	1791 569	AR .	.005
6	1791 564	10	SCREW, Drive Gear
7	4031 974	1	SLINGER, Drive Pinion Oil
8	popularija i Principaliti i Principa	1	GASKET-Serviced In Item 9
9	2961 190	1	SEAL, Gasket & Oil
10			NUT, Pinion-Refer To Group 16
11		ure programa e e e e e e e e e e e e e e e e e e	WASHER, Pinion Refer To Group 16
12	1793 516	1	CONE,Drive Pinion Bearing,Front
13			YOKE-Refer To Group 16
14		•	SLINGER-refer to group 16
15	annun annun an	Crescurrentes in a currents in in stringer in a	SHIM, drive pinion bearing adjusting-front
Handa Tabl	1791 583	AR	.003
	1791 584	AR	Front005
	1791 586	AR	Rear003
	1791 587	AR	Rear005
16	1935 851	1	SHAFT, Differential Pinion
17		•	CASE-Refer to Figure 2-250
18	1791 563	1	PIN,Pinion Shaft Lock
19	m	1 AW1,W1	GEAR-Refer To Figure 2-260
20	1793 513	1	CONE, Drive Pinion Bearing , Rear
21	698 413	1	CUP, Drive Pinion Bearing , Front
21	854 617	1	Cup, drive pinion bearing rear
22			PINION-Refer to Figure 2-260
23	Handrey Brown Color of the Lorentz Color of the Lor	2 AW1,W1	CAP,Serviced In Housing & Tube Assy4131252
23		2 W2	CAP, Serviced In Housing & Tube Assy3893988
24		4	SCREW,Carrier Housing Cap
25	3491 680	2	WASHER, Diff. Side Gear Thrust
26	2954 032	2	GEAR, Diff. Side
27	1791 560	2	PINION, differential
28	1791 561	2	WASHER, Diff. Pinion Thrust
NOTE: The	Following Parts Are Not	Illustrated.	
	3893 982	AR	SLINGER, Pinion Brg. Inner

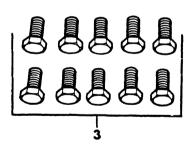
LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.

DIFFERENTIAL CASE KIT SPICER 44F-BJ,3500 LB. W1,AW1-2, 1978-9

8302 250









Illus. Page 2-17

PART NUMBER QTY MODEL DESCRIPTION ITEM

DIFFERENTIAL CASE KIT **SPICER 44F-BJ,3500 LB.** W1,AW1-2, 1978-9

	n			CASE Kit ASSY,,DIFFERENTIAL
	3893 984	1	ninga kunta (liluning da ikun matan) at Pipsa ta Sur	2.94,3.23,3.54 ratio
	3893 983	1		4.09 ratio
			•	CASE KIT ASSYconsists of:
				1 case
				1-1935851 Shaft,pinion
				2-3491680 Washer, side gear thrust
1				2-1791560 Pinion, differential
				2-1791561 Washer,diff. pinion thrust
			or relative de la constitue de	1-1791563 Pin,lock
				1-2954032 Gear,side
		*		<u>-</u>
	•			CASE Kit,Differential
	4089 271		W1,AW1	3.23,3.54 Ratio
	4089 272	1	W1,AW1	3.92 Ratio
	4089 271	1	W2	3.54 Ratio
1.596.367.358.388.388.388.386.386			MANUSERIO LIGICALISTE DE POLICIOS.	Case Kit-consists of: 1 CASE,Differential
2				1-1791563 PIN,Shaft
3				10-1791564 SCREW,Drive Gear
4		1		1 SHIM Kit,Diff.Bearing AdjSee Note 1
•	ki tiri , daman'inanananananyanya	427200.12871297	and the second section of the second second and the second	Rai Marmada a Characha da an Annada a an

NOTE:1-SHIM KIT consists of: AR 1791568 Shim-.003 AR 1791569 Shim-.005

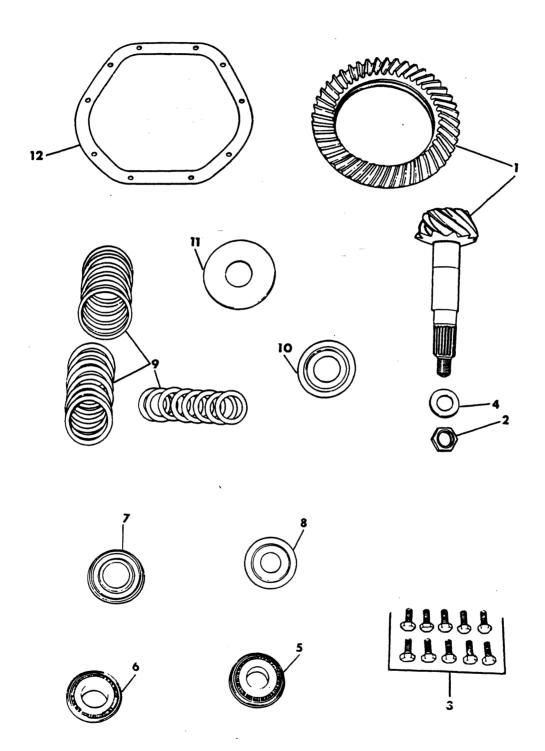
LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
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CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM-	HEAVY CODES: XNT = Low Cab Forward.	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

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ora de la filipa de para esta ser a comencia de la comencia de la comencia de la comencia de la comencia de la

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GEAR & PINION KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9



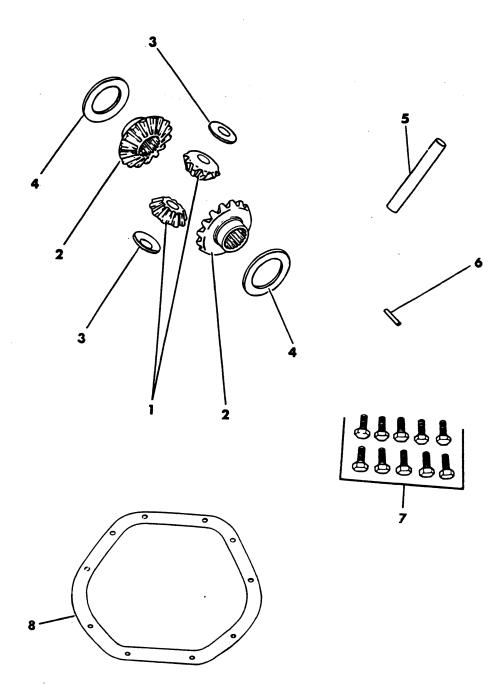
ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & PINION KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9

				Charles and the control of the contr	GEAR & PINION KITS, drive		i a Bei
tu komennerskih orus i saksika	3822	325	1	AW1,W1	3.23 Ratio		1
	3822	309	1	AW1,W1	3.54 Ratio		
•	3822	310	1	AW1,W1 -	3.92 Ratio		
	3893	986	1	W2	4.09 Ratio	m . : · · · · · ·	ing series and the series of t
HLAPARARINANIANIANIANIANIANIANIANIANIANIANIANIAN	alter, reservaçõe triac	mmaisin arammunist.	2. 3.0 £ £ 22.000000000000000000000000000000	itti aretirulupedilaras - semudiae talla mala bili ot	consists of:items 1 thru 12	, a. a. 18 11 10	
1					Gear & Pinion-3.23,3.54,4.09 ratio-only serviced in	kits	45
1	3633	935	1		Gear & Pinion SET-(3.92 ratio only)		
2	o Nago niy a	z na meta ezantinia m etalakan	1	MEGGAL INTES MEMBERS AND SERVICE	NUT, Pinion	70.77.191 11.27	·
3	1791	564	10	THE MANUFACTURE OF THE PARTY OF	SCREW,Drive Gear		, , and the management
4	1791 5	576	1		WASHER,Pinion Nut		
5					BEARING, Drive Pinion Rear-See Note:1		
6	: #####.C	e e e e e e e e e e e e e e e e e e e	e i mer e vester	pro mile, proprinta al Li Barra (walio ili ili ili ili ili ili	BEARING, Drive Pinion Front-See Note:1	. 4	J. FORM
7	2961	190	1	The same of the sa	SEAL,Pinion Bearing		-
8	4031 9	974	1		SLINGER,Pinion Bearing Front	-	
9			1		SHIM KIT, Drive Pinion Bearing-See Note:2		
10	3893 9	982	1	en ere desertionen som de la	SLINGER, Pinion Bearing Rear	at 1	- 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2
11	3893 9	981	1	* * * * * * * * * * * * * * * * * * *	BAFFLE,Pinion Bearing		
12	3634 9	984	1		GASKET,Carrier Cover		
					NOTE:(1)		
	· · ·	The substitute of the second			DRIVE PINION BEARING	•	
					consists of:		
	854 61	17	1		CUP,Rear Bearing		
	1793 5	513	1	.,	CONE,Rear Bearing		
in milit month in the contract of	698 41	13	1		CUP,Front Bearing		
	1793 5	516	1		CONE,Front Bearing		
-1.50FW95Y98895557486FF - 1983	Markette.		video in territorio	entrale de la compania	NOTE: (2)	mra .	
13 14 2 1 1 10 1 10 1 1 10 1 1 1 1 1 1 1 1 1	dilab de d. i.o.		11 101 481.	and the second of the second of the second	SHIM KIT, PINION		
					consists of:		
	1791 5	583	AR		SHIM003-Front Drive Pinion Bearing		
	1791 5	584	AR		SHIM005-Front Drive Pinion Bearing		
	1791 5	586	AR		SHIM003-Rear Drive Pinion Bearing		
	1791 5	587	AR		SHIM005-Rear Drive Pinion Bearing		

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM	HEAVY CODES: VNT - Low Cab Farward	D - Conventional Cab. S - School Bus	W - A.Whool Drivo

DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9



ITEM PART NUMBER QTY MODEL DESCRIPTION

DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1978-9

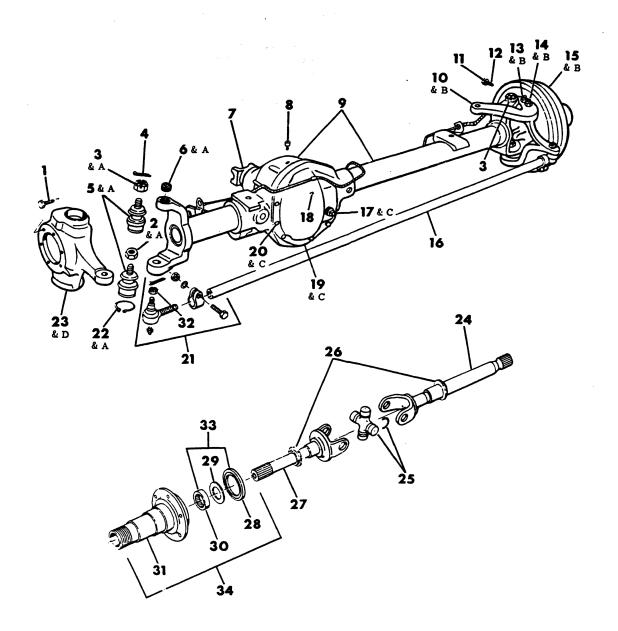
SEPPOLISHER BETTER	4089 273	- 1 (1886) (1886) 1	AW1,W1-2	PARTS KIT,DIFFERENTIAL 3.23,3.54,3.92,4.09 Ratio Consists Of:	
2	2954 025	2		Pinion, differential	
2	2954 032	2		GEAR,Diff.Side	:
3	1791 561	2	Tellos Philipps Classification are the displace	WASHER, Diff. Pinion Thrust	HIEROSO TO COM
4	3491 680	2	•	WASHER, Diff. Gear Thrust	1.5
5	1935 851	1		SHAFT,Diff.	
6	1791 563		Tropped > Tempeda	PIN,Diff.Shaft Lock	
7	1791 564	10		BOLT, Drive Gear	PPHILATE VALUE OF THE STREET
8	3634 984	1		GASKET,Carrier Cover	
· 身一,"我们的"我们"。		の表示である。 2 4組 2年 			ERASE OF SAMBLES

- <u></u>	まました。 こうしょ こうしょう はい こうしゅう こうしょう こうしょう かいしん 大き かまし こくは (大神) 発信 発し、こうしき こうしゃ いっかい (連載的) 大田田園的 直火 かいかん	48-
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. 1	n de la companya de l La companya de la companya del companya de la companya de la companya del companya de la companya della companya de la companya de la companya della	

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
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MEDIUM-	HEAVY CODES: XNT = Low Cab Forward.	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

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AXLE, FRONT SPICER 44F-BJ,3500 LB. W1-2, AW1, RD2, 1980-81



ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE, FRONT SPICER 44F-BJ,3500 LB. W1-2, AW1, RD2, 1980-81

LIGHT A	= All Sport Utility (F	Ramcharger).		B = All Comp	pact Models.	D = Conventional Cab.	
	3 TE 10 002	America in the control of the contro	1106,116	* 189 11	MINOSINE WILL OF OD, SCHOOL	g 1011	mining negati
23 & D 23 & D	4210 520 4219 002	1	RD2,W2 RD2,W2		KNUCKLE, steering-right KNUCKLE with STUD, steering	a left	
23 & D	4219 003	1	AW1,W1		KNUCKLE with STUD, steering	g-lett	
23 & D	4210 520	1	AW1,W1		KNUCKLE, steering-right, also		
22 & A	3634 266	2			Retainer,socket-lower		
					1 Lockwasher		
					1-0272235 Nut		
					1 Bolt	***	
en general t	engayora a takar.	geron e de compare .	Haragar magagi v	n viji kura kasi	1 Clamp	e disconnection	
					1 Pin		
					1 Clamp		
					1 End,3/4-18-l.h side-(fi	ine thread)	
					consists of:		
21	4026 833	1			End Package,tie rod-left		
					1 Locknut		
authernative database	ili 24 switch that 200 to 1995 (1996)	along the second se	on the Control of the	overen e . II ett f	1-0272235 Nut	s Made () of the company of the com	to the transfer Eq.
	10. M			TO Miles 1 - LEF 40 E or 2 E dos -	1 Bolt	Mary - mary -	- W. H Ph 1 ****
					1 Clamp		
					1 Pin		
	CONTROL OF THE SECTION OF THE SECTIO				1 Clamp		- "Adrien ." Th
					1 End,3/4-12-right hand	d side-(coarse thread)	
					consists of:	•	
21	4026 832	1			END PACKAGE, tie rod-right		
20 & C	2954 031	10			Bolt,diff. carrier cover		元度以外的 一番基
19 & C	0000 440	•			Cover-serviced in item C		
18	3898 449	1			BREATHER, Diff. Carrier Cov		
17 & C	4000 102	•			Plug,cover-serviced in item C	1	
16	4036 132	11144 - Adminis	RD2		Tube,knuckle tie rod		STIND OF
16	4031 965	1	W2		Tube,knuckle tie rod		
16	4031 963	1	AW1,W1		Tube knuckle tie rod		
15 & B	3634 277	3			Adapter,knuckle arm stud		
13 & B	3634 278	3			Stud,knuckie arm		
12 & B	3634 270	3	NUZ		Nut,knuckle arm stud		
12 12	3634 979	2	AW,W RD2		Screw,stop-not serviced Screw,stop		
11			RD2	,	Nut, stop screw-not serviced		-
11	55-400KBp#28c055998c5Sb298		AW,W		Nut,stop screw-not serviced		
10 & B					Arm,steering knuckle-serviced	d in item B	
9	4210 518	1	RD2		Housing & Tube		
9	4210 962	1	W2		Housing & Tube		
9	4213 215		AW1,W1		Housing & Tube		
8	3898 449	1			Vent,axie breather		
. 7	-				Yoke,refer to group 16		
6 & A	3634 268	1			Ring,socket adjusting		
5 & A					SOCKET, steering knuckle-ser	rviced in item A	
4					PIN,cotter		
	0004 200	-			NUT,knuckle socket upper		
3 & A	3634 269	2			A11 (T 11.1		

MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE, FRONT SPICER 44F-BJ,3500 LB. W1-2, AW1, RD2, 1980-81

LIGHT	A = All Sport Utility (R		mener kendîdire	Socket-upper All Compact Models. D = Conventional Cab.
				1 sacket-unner
				consists of:
Α	3894 976	1		SOCKET KIT, steering knuckle
	3865 307	12		BOLT, spindle & splash shield to knuckle
	4210 528	12		WASHER, spindle & splash shield to knuckle bolt
	4210 527	12		NUT, spindle & splash shield to knuckle bolt
	4210 525	2	RD2	Plug,front wheel spindle
and in the state of the state o	4210 523	2	RD2	Spindle & Plug,front wheel
		AT 12000M 1 1700 A 18 AN	profitualisga nik safopti kan lukkitan ini liki kriji litori.	1 face seal
				1 spacer
				1 v-oil seal
				1 needle bearing
				1 spindle
				consists of:
	4219 121	1	AW,W1-2	SPINDLE KIT,front wheel bearing-1981
			mit - halis liftenskijamaan mitses († 7.)	THE STANDARD ROOM OF THE STAND
		pr - 11-221		1snacer
				1 v-oil seal
				1 needle bearing
	OMBILIPO, E CIPTIPATO CINTILLA DE PROGRADA POR PORTO PER PER			1 spindle
		•		consists of:
OTE: the fo	bllowing parts are not illu 4210 967	strated. 1	AW1,W1-2	SPINDLE KIT, front wheel bearing-1980
				1 Bearing neddle
			TA ASARANGA TARSHARISTA GARAN.	1-4210530 Seal,oil
				1-4210524 Spindle
				consists of:
34	4210 963	1	AW1,W1-2	SPINDLE ASSY., front wheel bearing
	BASCACO AS - PARASECUENTA BASCA			1Bearing,needle
				1-4210530 Seal,oil
				consists of:
33	4210 968	1	AW1,W1-2	BEARING & SEAL KIT, front wheel
32	1791 668	2		NUT,tie rod socket
31	4210 524	1		SPINDLE, front wheel-(spindle only)
30				Bearing, spindle-serviced in item 33 & 34
29	3732 174	2		SPACER, Bearing Spindle
28	4210 530	2	narnanbungun, sandantukseni	Seal,spindle oil
27	4210 958	2		Shaft,drive-outer
26	4210 959	2.		Slinger, drive shaft
				4-3822808 Snap ring
				4 Bearing
				1 Cross
•				consists of:
25	3744 918	AR	Albakson: Dalliplantrale	Cross Package,u-joint
	3893 993	1	W2	Shaft,drive-inner-left
24			W2	Shaft,drive-inner-right
24	3893 992	1	•	•
	4210 956 4210 957 3893 992	1 1 1	AW1,W1 AW1,W1	Shaft,drive-inner-right Shaft,drive-inner-left

MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus.

W = 4-Wheel Drive.

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE, FRONT SPICER 44F-BJ,3500 LB. W1-2, AW1, RD2, 1980-81

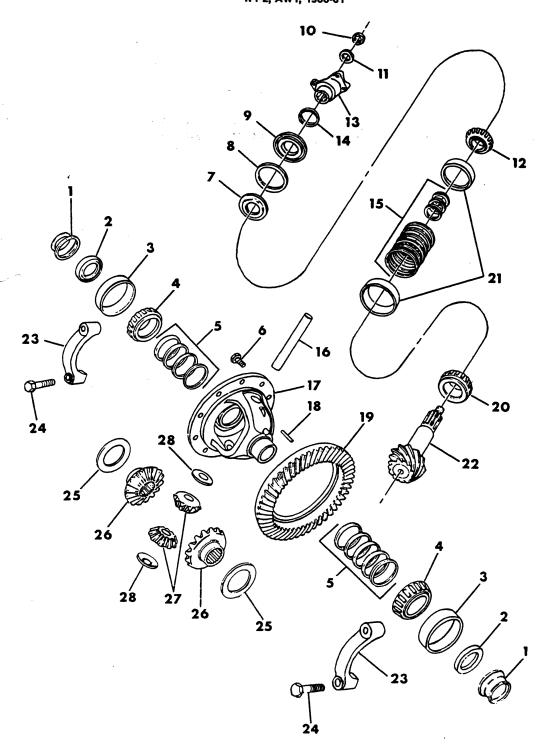
				1 socket-lower	
				1-3634268 Ring,socket adjusting	
				1-3634269 Nut, socket adjusting ring	
* •				1 Pin,cotter	
				1-3634266 Retainer,socket-lower	
				1-3634267 Nut,knuckle socket	
В	3894 977	1	AW1,W1-2	ARM KIT, steering knuckle	
В	4086 646	1	RD2	ARM KIT, steering knuckle	
, 0	4000 040	•		consists of:	
				1 Arm	
				3-3634277 Adapter	
	•			3-3634270 Nut,stud	
С	4210 964	1	AW1,W1-2	COVER KIT, differential carrier	
	4210 904			consists Of:-(components not available)	
D	4010 065	1	AW1,W1	KNUCKLE KIT, steering-right	- '
b	4210 965	'		consists of:-(components not available)	
_	1010 000		A14/4 14/4		
D	4210 966		AW1,W1	KNUCKLE KIT, steering-left	
_	1010 505		1440	consists of:-(components not available)	
D	4210 535	1	W2	KNUCKLE KIT,steering-right-1980-81	
_				consists of:-(components not available)	
D	4219 033	1	W2	KNUCKLE KIT, steering-left-1980	
			ě	consists of:-(components not available)	
D	4219 043	1	W2	KNUCKLE KIT, steering-left-1981	
				consists of:-(components not available)	
D	4210 535		AD2	Knuckle Kit,Steering-Right	
				consists of:(components not available)	
D	4210 536	1	RD2	Knuckle Kit,Steering-Left	
				consists of:(components not available)	
E	4210 463	1	RD2	SPINDLE KIT, front wheel-1980	
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;			minist of annual control of the state of the	•	
	ende e standitale se el los serve	LE CERTICAL	ungangan merupakan		ou can be be to
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LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM	HEAVY COREC. VAIT I am Cab Convert	D. Companional Cab. C. Cabaci Bus. M	4 Mhael Drive

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DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ, 3500 LB. W1-2, AW1, 1980-81



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June, 1982

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

ITEM PART NUMBER QTY MODEL DESCRIPTION

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#=New Part Number

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AR=Use as Required

DIFFERENTIAL, FRONT AXLE SPICER 44F-BJ, 3500 LB. W1-2, AW1, 1980-81

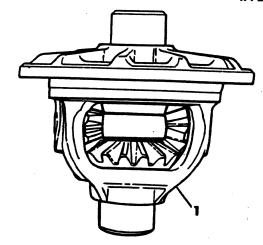
	4116 366	2	mention volumes or a subsequence of subsequence	GUIDE & SEAL, drive shaft	
2	Higher in a communication solution and the second solution of the se	C.L.P.Colline: Individual mediator's resource	go establica, plantala de realis establista e i	SEAL, drive shaft guide oil-use item 1	
3	1793 510	2		Cup, differential bearing	
4	1790 523	2	•	Cone, differential bearing	
5	·				
6	1791 564	10	,	SCREW,drive gear	Total Control of the
7	4031 974	1	1 1 2.1	Slinger, drive pinion bearing oil seal-front	
8				•	
9	4213 202	1	evannamen i 14001401	Seal,drive pinion bearing oil	
10			minimum and military and an extension of the second	Nut,refer to group 16	V 3.2.5
11				Washer,refer to group 16	
12	1793 516	1		Cone, drive pinion bearing-front	
13			regardigistras do como materio s	Yoke,refer to group 16	
14	iden (· · · · · · · · · · · · · · · · · · ·		Slinger-refer to group 16	
15	•	-			-
16	1935 851	1		Shaft,differential pinion	
17			remark against time (*), 186,700,000		90; March 2000 (100 Acondition)
18	1791 563	1	* 1 000 °, 1,0° 0000 ° 000 ° 0	Pin,lock	- Matter paints the sector developer a victor and the security of
19				Gear-refer to figure 2-285	
20	1793 513	1		Cone,drive pinion bearing-rear	
21	698 413	1	coup.i	Cup,drive pinion bearing-front	a - corregorator - comenca es la
21	854 617	1	: HI (Cup,drive pinion bearing-rear	e culturations . He is in the state of
22		•		Pinnion-refer to figure 2-285	
23				Cap-serviced in 4210962 housing & tube	
24	· · · · · · · · · · · · · · · · · · ·		managament and an a	Screw,cap-not serviced	an in the second termination and again
25	3491 680	2	Partingues of Activities and Activities	Washer,diff. gear thrust	
26	2954 032	2		Gear, differential side	
27	1791 560	2		Pinion, differential	
28	1791 561		a Language of Language of Communications of Communication	Washer, differential pinion thrust	es 440-en 75 cansoli, pages
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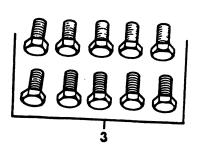
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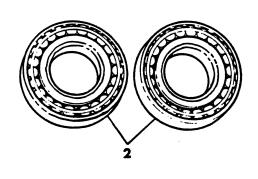
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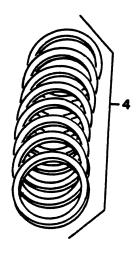
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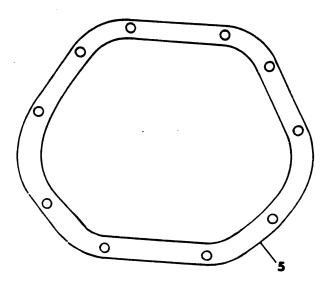
CASE KIT,DIFFERENTIAL SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81











ITEM PART NUMBER QTY MODEL DESCRIPTION

CASE KIT,DIFFERENTIAL SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81

1	Case Kit Assy,,Differential
3893 984 1	2.94,3.23,3.54 Ratio
3893 983 1	4.09 ratio
	consists of:
	1 Case
Management and the state of the	1-1935851 Shaft,pinion
	2-3491680 Washer, side gear thrust
	2-1791560 pinion,diff.
	2-1791561 Washer,diff.pinion thrust
	1-1791563 Pin,lock
	2-2954032 Gear,side
1	CASE KIT, Differential
4089 271 1	2.94,3.23,3.54 Ratio
4089 272 1	4.09 ratio -
	consists of:
	1 Case-(case only)
	010-1791564 Screw
	1 Shim kit
	1-1791563 Pin,lock
2	Bearing Kit, differential
	consists of:
	2-1790523 Cone & Roller
\cdot	2-1793510 Cup
3 1791 564 10	Screw,drive gear
4	Shim KIT,diff.
	consists of:
	Ar 1791568 Shim003
	Ar 1791569 Shim005
5 3634 984 1	Gasket, carrier cover

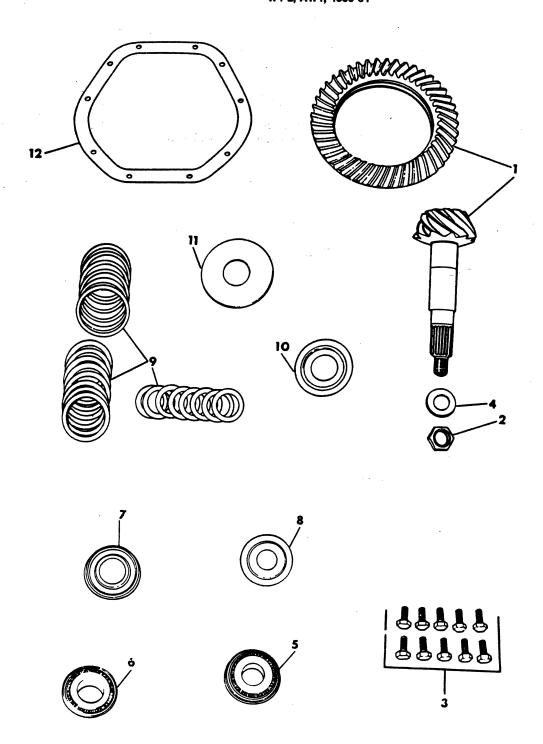
LIGHT DUTY CODES:	A = All Sport Utility (Ramcharger). AD = 2 Wheel Drive Only (Ramcharger). AW = 4 Wheel Drive Only (Ramcharger).	B = All Compact Models. CB-MB = Compact Front Section Only. P = Forward Control Chassis.	D = Conventional Cab. W = Conventional Cab 4 Wheel Drive. M = Motor Home.
	7111 = 4 Trices Dilve Only (Hamonarger).	1 - 1 Ofward Control Offassis.	W = Wold Home.
MEDIUM-	HEAVY CODES: XNT = Low Cab Forward	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

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8302 285

GEAR & PINION KIT,DRIVE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81



PART NUMBER QTY MODEL DESCRIPTION ITEM

GEAR & PINION KIT, DRIVE SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81

	4213 222	1	2.94 Ratio 3.23 Ratio	
	3822 825	1	3.54 Ratio	
	3822 809 3893 986		4.09 Ratio	•
	3093 900		consists of:item 1 thru 12	
	•		1 gear & pinion	
2			1 Nut,pinion	
3			10-1791564 Screw,drive gear	
у Д			1-1791576 Washer,pinion nut	
5			1 Bearing,drive pinion rear-see note 1	
6			1 Bearing, drive pinion front-see note 1	
7			1-2961190 Seal pinion bearing	
8	4031 974	adamaning property of the property of the control o	1-4031974 Slinger,pinion bearing front	As 654 - Lacado Collingo de Departe de Carlos
9		1	Shim Kit,drive pinion bearing-see note:1	
10			1-3893982 Slinger,pinion bearing rear	8.5
11	3893 981	1	Baffle.pinion bearing	
12	3634 984	1	Gasket,carrier cover	ec. Sa viiliika ekiiliikeesi
				•
		agredite de la companyation de l	Bodalen oktoboro eta eta bibliotakoa (h. 1885).	
	annung Januaran dan dan dan dan dan dan dan dan dan d	тригу патактарылашту ге кетапа серьзанеты серьзены засты заст	Note:1-Drive Pinion Bearing consists of:	- 90 s-200 90.0000 dibbo-dumbels. Offili
		arendamentrem eminden sedele delektristen med das eminen manatet (* 1922-1925 bl.). De	1-0854617 Cup,rear bearing	- 24, P-228 Tubricianis-Enthers (EDM
			1-1793513 Cone,rear bearing	
			1-0698413 Cup,front bearing	
	MATERIAL CONTRACTOR OF THE STATE OF THE STAT	and an analysis of the second	1-1793516 Cone,front bearing	en se se consponentario de escentario
		,		
		Buderrycher Genoraen, Jerugh Ganer III (* 1988).	Note:2-Pinion Shim Kit	
			consists of:	
			AR-1791583 Shim, front drive pinion bearing00	3
			AR-1791584 Shim, front drive pinion bearing00	5
Sekekile é anglise."	an Allaharan	Table 200 and the second	AR-1791586 Shim,rear drive pinion bearing003	1 1 1 20
			AR-1791587 Shim,rear drive pinion bearing005	i
	ari (4 - 199 <mark>au 489999</mark> Contol C	Professional Company of the Company		
	l Lace, et a een Killankante slock lear ().	(4) at 開催になって、(4)	1.4. Add.	erin Tabolika Britania Ball
	l. am. s emailialaide sirsissis si.	(4) ac 魔龍紀(1000 (27)	rough of Addition of the Control of	- 1 The content of the
		ed at Weller of the control of the c		

CB-MB = Compact Front Section Only.

P = Forward Control Chassis.

D = Conventional Cab. S = School Bus.

DUTY

CODES:

AD = 2 Wheel Drive Only (Ramcharger).

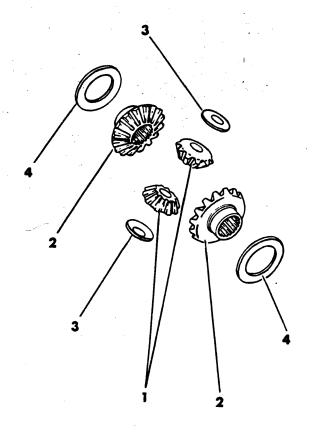
AW = 4 Wheel Drive Only (Ramcharger).

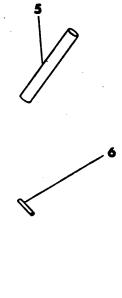
W = 4-Wheel Drive.

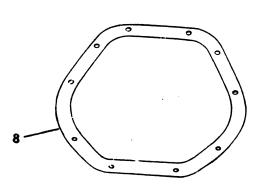
W = Conventional Cab 4 Wheel Drive.

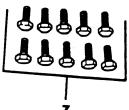
M = Motor Home.

DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81









ITEM PART NUMBER QTY MODEL DESCRIPTION

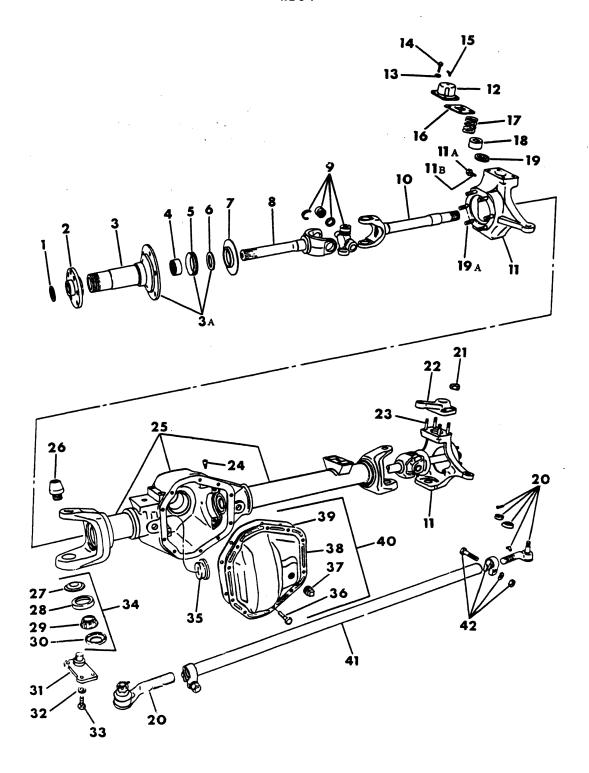
DIFFERENTIAL PARTS KIT SPICER 44F-BJ,3500 LB. W1-2, AW1, 1980-81

	Parts Kit, Differential	 Otustani de di sua nua originalità a socialità analità.
4089 273 1	3.23,3.54,4.09 Ratio	E CONTRACTOR CONTRACTO
	consists of:	
1	2-1791560 Pinion, differential	•
2	2-2954032 Gear, differential si	de
3	2-1791561 Washer, differential	pinion thrust
4	2-3491680 Washer, differential	gear thrust
5 5	1-1935851 Shaft, differential	•
6	1-1791563 Pin,differential sha	ft lock
7	10-1791564 Bolt,drive gear	The Manual of Manual Manual Santana (1991) is a second manual manual second manual sec
8	1-3634984 Gasket,carrier cove	er
omenimation of the second seco		
	•	*** * * * * * * * * * * * * * * * * *
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	and the second second	
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•		
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LIGHT A - All Coart Little, (Domeharren)	B = All Compact Models.	D = Conventional Cab.
LIGHT A = All Sport Utility (Ramcharger). DUTY AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES: AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
		4-Wheel Drive.

:::

8302 300A

AXLE,FRONT SPICER 60-4500 LB. W2-3-4



ITEM

PART NUMBER QTY MODEL DESCRIPTION

AXLE,FRONT SPICER 60-4500 LB. W2-3-4

2 3 3 3A 4 5 6	3894 148 4089 295	2	FLANGE,Drive Shaft SPINDLE-Refer To Item 43-in 4086640 kit-1978-79	
3 3A 4 5 6	4089 295		SPINDLE-Refer To Item 43-in 4086640 kit-1978-79	
3A 4 5 6 7	4089 295	_	•	
4 5 6 7		2	SPINDLE, front wheel bearing-1980-81	
5. 6 7			SPINDLE KIT-Refer To Item 43-in 4086640 kit	
6 7			BEARING-refer to item 43-in 4086641 kit	
7			SEAL-refer to item 43-in 4086640 kit	
			SPACER-refer to item 43-in 4086640 kit	
	3894 111		SLINGER, front axle drive shaft	
8	3894 165	2	SHAFT, front axle drive-outer	
9	3837 585	2	CROSS PACKAGE, front axle drive shaft	
			consists of:	
	ecopy represent appress.	n un secentral care i la care.	4-3822808 ring,snap	
			4 bearing race, cross	
			1 cross	
10	3894 166	1	SHAFT,Front Axle Drive-inner right	
10	3894 167	and the propagation of the	SHAFT,Front Axle Drive-inner left	
11	3894 122	1	KNUCKLE, front axle steering-right	
11	3894 123	1	KNUCKLE, front axle steering-left	
11A	3634 979	2	SCREW, steering knuckle stop	
11B	ji nasamisi paasi mpoji a	, 2	NUT-not serviced	
12	4089 298	1	CAP Without ARM,upper	
13	3894 142	4	LOCKWASHER, Upper Cap Screw	
14	3894 961	4	SCREW,Upper Cap-Right	
15	3894 130	4	FITTING, Grease	
16	3894 145	2	GASKET, Front Axle Steering Arm	
17	3894 136	2	SPRING,King Pin Compression	
18	3894 137	2	BUSHING, King Pin Upper	
19	e en paragrama, en la companya destructo del con	r group grants and	SEAL,king pin upper-serviced in item 34	
19A	4032 086	12	BOLT,Front Axle Steering Knuckle	
20	4026 830	1	END PACKAGE, Tie Rod-Right	
			consists of:	
			1 socket	
20	4026 831	1	END PACKAGE, Tie Rod-Left	
			consists of:	
			1 cross	
21	3894 128	4	NUT, Upper Cap Arm Stud-1978-79-80	
21	1795 574	4	NUT, Upper Cap Arm Stud-1981	
22	3894 129	1	ARM & CAP,Strg. Knuckle-Upper	
23		4	STUD, front axle upper cap and arm-serviced in assy	
24	3898 449	1	VENT, Front Axle Hsg. Breather	
25	3894 110	1	Housing and Tube	
26	3894 138	2	KING PIN,Upper	
27			RETAINER,king pin grease lower-in item 34	
28			CUP-in item 34	
29			CONE-in item 34	
30			SEAL, Lower - IN Item 34 - Lower	
31	3894 139	2	CAP and KING PIN,Lower	
32	3894 142	12	LOCKWASHER,Lower Cap Screw	

P = Forward Control Chassis.

XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

MEDIUM-HEAVY CODES:

CODES: AW = 4 Wheel Drive Only (Ramcharger).

M = Motor Home.

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

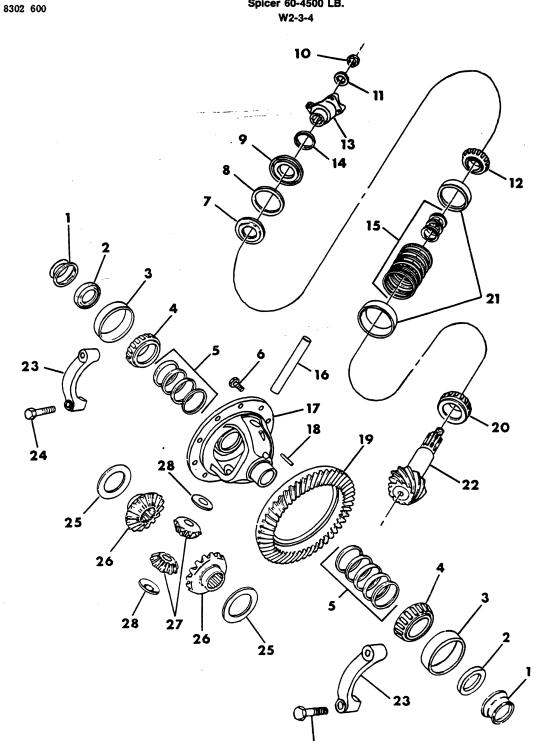
AXLE,FRONT SPICER 60-4500 LB. W2-3-4

3894 141	12	SCREW,Lower Cap
3894 964	1	KING PIN PARTS KIT, steering knuckle
		Consists Of:
		1-4115851 SEAL,knuckle upper
		1-3894147 SEAL,knuckle lower
		1-3894146 RETAINER,knuckle lower
		1 CUP,knuckle bearing
		1 CONE,knuckle bearing
3894 131	2	SEAL, drive shaft oil inner
3894 121	2	SEAL, drive shaft oil outer
2952 474	10	BOLT, Diff. Carrier Cover
	1	PLUG, differential cover-serviced in item 40
	1	COVER, differential-serviced in item 40
3634 985	1	GASKET,Diff. Cover
3894 116		COVER KIT, Differential Carrier-1978
		Contains Items 36,37,38,39
4210 618	1	COVER KIT,Diff. Carrier-1979-80
		Consists OF:-(components not available)
4219 104	1	COVER KIT, differential carner-1981
		Consists Of:-(components not available)
4031 960	1	TUBE, Tie Rod
3736 094	2	Clamp Package,tie rod
		consists of:
		1 clamp
		1 bolt
		1 nut
		1 lockwasher
4086 640	1	SPINDLE KIT, Wheel Bearing
		Consists Of:
		1-3894133 Spindle,Wheel Bearing
		1-3894144 SPACER, Wheel Spindle
		1-3894121 SEAL Drive Shaft Oil
4086 641	1	BEARING and SEAL KIT, Front Wheel
		Consists Of:
		1 Needle Bearing,Spindle
		1-3894144-SPACER, Wheel Spindle
		1-3894121 SEAL Drive Shaft Oil-Outer
autiliet (1975 – 1971)	e de la composition della comp	1SEAL,v-block or spindle bearing
ollowing Parts Are Not	Illustrated.	and the same of th
4115 852	2	RETAINER, King Pin Compression Spring-1979-80-81
4112 001	1	SEAL ASSY, frt.axle drive pinion brg.oil-1980-81
4112 001		
	3894 964 3894 131 3894 121 2952 474 3634 985 3894 116 4210 618 4219 104 4031 960 3736 094 4086 640 4086 641	3894 964 1 3894 131 2 3894 121 2 2952 474 10 1 1 3634 985 1 3894 116 4210 618 1 4219 104 1 4031 960 1 3736 094 2 4086 640 1 4086 641 1

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDUM	UEAVIV CODER VIIT Law Cab Farmed	D. Conventional Cab. C. Cabasi Bus	M. AMbool Drive

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DIFFERENTIAL, FRONT AXLE Spicer 60-4500 LB.



PART NUMBER QTY MODEL DESCRIPTION ITEM

DIFFERENTIAL, FRONT AXLE Spicer 60-4500 LB. W2-3-4

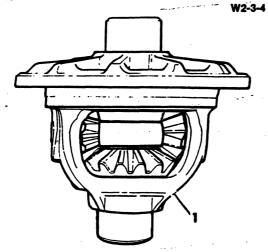
1			GUIDE,drive shaft-part not used-refer to item 2
2	3894 121	2	SEAL,drive shaft guide oil outer
2	3894 131	2	SEAL, drive shaft guide oil inner
3		4.4	CUP-Refer To Figure 2-750
4			CONE-Refer To Figure 2-750
5	1795 152	AR	SHIM,Diff. Bearing Adjusting003
5	1795 153	AR	SHIM,Diff. Bearing Adjusting005
6	1795 170	12	SCREW,Drive Gear
7	1795 193	1	SLINGER, Drive Pinion Oil
8			GASKET-Serviced In Item 9
9	4112 001	1	SEAL, Gasket and Oil
10	1795 173	1	NUT, Pinion
11	1795 175		WASHER, Pinion
12			CONE-Refer To Figure 2-950
13			YOKE-Refer To Group 16
14			SHIELD-Refer To Group. 16
15	1795 185	AR	SHIM,Drive Pinion Brg.Adjusting-Front003
15	1795 186	AR	SHIM, Drive Pinion Brg. Adjusting-Front005
15	1922 314	AR	SHIM, Drive Pinion Brg. Adjusting-Rear003
15	1922 315	AR	SHIM, Drive Pinion Brg. Adjusting-Rear005
16	1922 276		SHAFT, Diff. Pinion
17	Gramma a su a mainteoire Pérèl de la mil	Harieta e. La la distina da la maria de la comercia	CASE-Refer To Figure 2-750
18	9432 419	1 .	PIN, Pinion Shaft Lock
19		•	GEAR-Refer To Figure 2-950
20			CONE-Refer To Figure 2-950
21	, at the control of the self-time at the control of	, a valor to tata ta e alake to it,	CUP,Front-Refer to Figure 2-950
21			CUP,Rear-Refer To Figure 2-950
22			PINION-Refer To Figure 2-950
23			CAP-serviced in (3894110) housing & tube assy.,refer to figure 2-300
24	180 183	4	SCREW,Carrier Hsg. Cap
25	2961 848	2	WASHER, Diff. Side Gear Thrust
26			GEAR, Diff. Side-Refer To Figure 2-750
27	2908 520	2	PINION,Diff.
28	3507 543	2	WASHER, Diff. Pinion Thrust
			the second secon

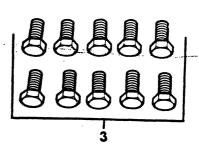
LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM-	HEAVY CODES: XNT = Low Cab Forward.	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

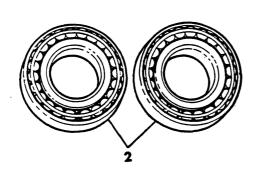
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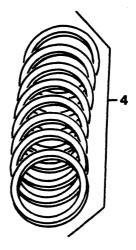
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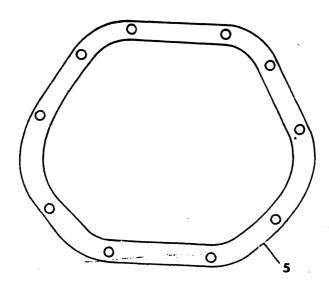
DIFFERENTIAL CASE KIT Spicer 60-4500 LB.











Illus. Page 2-41

PART NUMBER QTY MODEL DESCRIPTION ITEM

DIFFERENTIAL CASE KIT Spicer 60-4500 LB. W2-3-4

			CASE KIT, Differential
	3894 114	1	4.10 Ratio
	3894 115	1	4.56,4.88 ratio
		• •	Case Kit Consists Of:
1		1	CASE ASSY.,Differential-See Note:1
2		1	 BEARING KIT,Differential-See Note:2
3	1795 170	12	SCREWS,Drive Gear
4		1	SHIM KIT, differential bearing adjusting-see note:3
5	3634 985	1	GASKET, Carrier Cover

Note:1-differential case assy.

		consists of:
1922 271		CASE-Used In 3894114 Kit
1922 355	1.	CASE-Used In 3894115 Kit
1922 276	1	SHAFT, Pinion
2961 848	2	WASHER,Side Gear Thrust
2908 520		PINION
3507 543	2	Washer, differential pinion thrust
9432 419	1	PIN,Lock
	2	GEAR,Side

Note:2-differential bearing kit consists of: CUP, Differential Bearing CONE, Differential Bearing

Note:3-differential bearing adjusting shim kit

consists of: 1795 152 1795 153 AR

SHIM-.003 SHIM-.005

LIGHT A = All Sport Utility (Ramcharger). B = All Compact Models. D = Conventional Cab. DUTY AD = 2 Wheel Drive Only (Ramcharger). CB-MB = Compact Front Section Only. W = Conventional Cab 4 Wheel Drive. AW = 4 Wheel Drive Only (Ramcharger). CODES: P = Forward Control Chassis. M = Motor Home.

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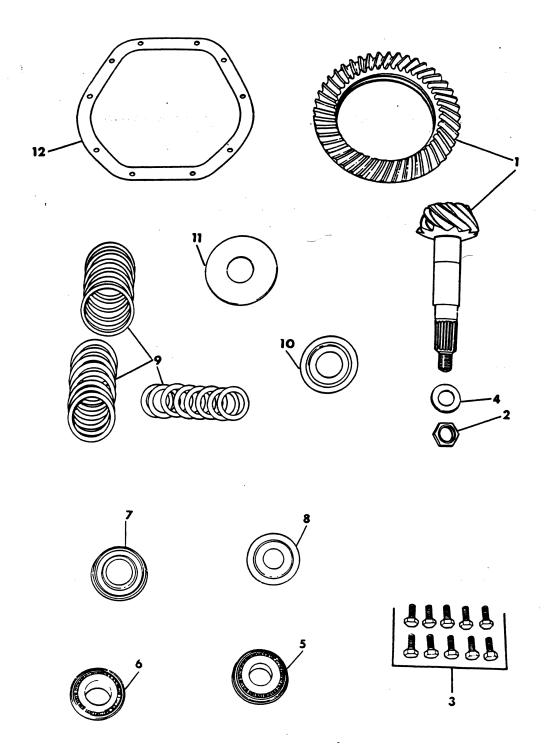
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GEAR & PINION KIT Spicer 60-4500 LB. W2-3-4



LIGHT

DUTY

CODES:

A = All Sport Utility (Ramcharger).

AD = 2 Wheel Drive Only (Ramcharger).

AW = 4 Wheel Drive Only (Ramcharger).

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & PINION KIT Spicer 60-4500 LB. W2-3-4

	3894 117	1	W2-3-4	4.10 ratio		
	3894 118	1	W2-3-4	4.88 ratio	,	
	4210 619	1	W3-4	4.56 ratio-1980-81		
				Gear & Pinion Kit	Cities 9-12 Section Hillingtonian Committee Institute Committee Co	Transaction and the construction
				consists of:		
1				1 Gear & Pinion		
2				1-1795173 Nut,pinion		
3				12-1795170 SCREW,drive gear	THE REAL PROPERTY AND THE PROPERTY AND T	
4				1-1795175 WASHER,pinion nut		
5				1 BEARING, drive pinion-rear		
8				1 BEARING, drive pinion-front		
7				1-2961188 SEAL,pinion bearing		
8				1-1795193 SLINGER,pinion bearing		•
9				1 SHIM KIT,drive pinion-see	-	
10				1-3893982 SLINGER,pinion bearing		
11				1-3732949 BAFFLE pinion bearing	•	
12			-	1-3634985 GASKET,carrier cover	t. 1076BBBBAAR 7 JABB <mark>ANDBBBBBBBBBB</mark>	
_						
				PEREBUMAN PER ELLANGE ET PARTS ET ET PERSETTE ET		
				•		
				NOTE:1-Pinion Shim Kit Consists 0	Of:	•
	1795 185	AR		SHIM003-Front Drive Pinion Bear		
	1795 186	AR		SHIM005-Front Drive Pinion Bean		
	1922 314	AR		SHIM003-Rear Drive Pinion Beari	•	
	1922 315	AR		SHIM005-Rear Drive Pinion Beari	•	
	1022 010				5	
					ACCIDITA COPULA SE SECRETARIO CERCININA	
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dia en ll'electric de la constant d				tan in the second of the secon	an i yan disebatan da n amanan s	or Landon Albarta
					a i Mariottalananta ta nantake	-11SERING #35.EES
		C S. HOME CARES ON THE SECOND				
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B = All Compact Models.

P = Forward Control Chassis.

CB-MB = Compact Front Section Only.

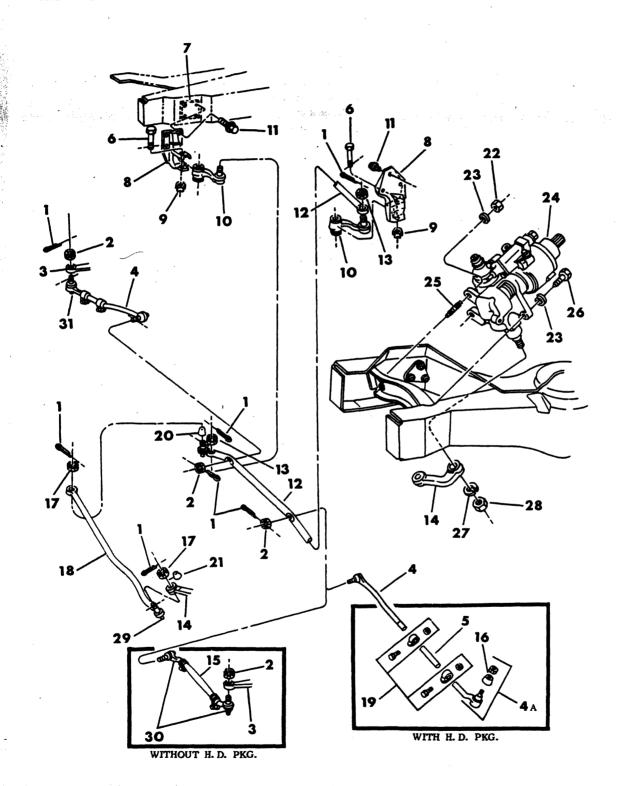
D = Conventional Cab.

M = Motor Home.

W = Conventional Cab 4 Wheel Drive.

GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1978

8302 1100D



ITEM

PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1978

1		AR		PIN
2	1263 946	AR		NUT-5/8-18-With H.D. Pkg.
	128 178	AR		NUT-9/16-18-Without H.D. Pkg.
3	3733 190-1	1 .	B3	ARM,Strg. Knuckle,w/H.D. Pkg.,1725 Lb Spring
	3634 920-1	1	B3	ARM,Strg. Knuckle-Without H.D. Pkg.& 1725 Lb. Spring
	3634 920-1	1	B1-2	ARM,Steering Knuckle
4	3744 944	1		END PACKAGE, Tie Rod-Inner-Right-With H.D. Pkg.
4	3744 945	. 1		END PACKAGE, Tie Rod-Inner Left-With H.D. Pkg.
4A	3744 942	2	W. (275) - 1.1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	END PACKAGE, Tie Rod-Outer-With H.D. Pkg.
5	3491 696-7	1	B1-2-3-CB3	TUBE,w/Clamp,Strg. Knuckle Tie Rod
	3735 346-7	1	B3	w/H.D.Pkg.,4000 Lb. Axle
	3491 696-7	1.	. B1-2-3	With Clamp-Without H.D.Pkg.
6	3004 805	2	,	BOLT,Idler Arm
7				PLATE, Idler Bracket Mounting
8	4031 286	1		BRACKET,Idler Arm-Right
•	3732 607	1		Left
9	6030 448	AR		NUT-9/16-12
10	2960 253	2		ARM,Steering Idler
11	6029 746	AR		SCREW and WASHER-3/8-16 x 1.50
12	3579 504	1	B1-2	LINK PACKAGE,Center
12	3579 504		B3	w/3300 Lb. Front Axle
				HIII MARKINGA AND BARBARA BARBA
	3579 504	1	CB3	w/109,127" W.B.
	3579 504	1	MB3	Without H.D Package
	3733 187	1	B3	LINK,Center-With 4000 Lb.Axle
	3733 187	1	CB3	w/145* W.B.
13	9425 132	AR		BOLT-1/2-20
14	2960 288	1		ARM, Power Steering Gear
	2960 251	1		ARM, Manual Steering Gear
15	3897 413	2		TUBE w/o CLAMP,Tie Rod,w/o H.D.Pkg15.15"Lg.
16	3897 412	AR		SEAL, Tie Rod End
17	9424 798	4		NUT,Tie Rod Bail-9/16-18
18	3491 690	1		LINK,Drag
19	4031 288	AR	ALL	CLAMP ASSY.Tie Rod Tube-without H.D.Pkg.
		***************************************		Consists Of:
				1-9422727 Bolt
				1-0152342 Nut
	and a company on the property of the property	V** 25-1004 4: 40400		1 Clamp
20	3492 143	AR	FESTER BEREITS GEREITER FOR FESTER FOR FESTE	COVER, Center Link Ball
21	3492 143	AR		COVER, Drag Link Ball Dust
22	219 467	AR		NUT
23	6028 762	3		WASHER Manual Steering Gear To Frame
23	6028 087			WASHER, Power Steering
24		<u>-</u>		GEAR,Manual Steering-Refer To Figure 19-1300
24				GEAR, Power Steering-Refer To Figure 19-1300
	6030 443	AR		STUD
25				BENGRAMBER - A SER PERGERANG PERGERANG PERGERANG PERGERANG PERGERANG PERGERANG PERGERANG PERGERANG PERGERANG P
26 27	6028 193	2		SCREW, Steering Gear To Frame
27	6028 088	1		WASHER, Steering Gear Arm
28	6029 964	1		NUT,Steering Gear Arm
29	6030 099	2		NIPPLE, Grease

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.

MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

Figure 2-1100 Illus. Page 2-46

\$300 NOVE -

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

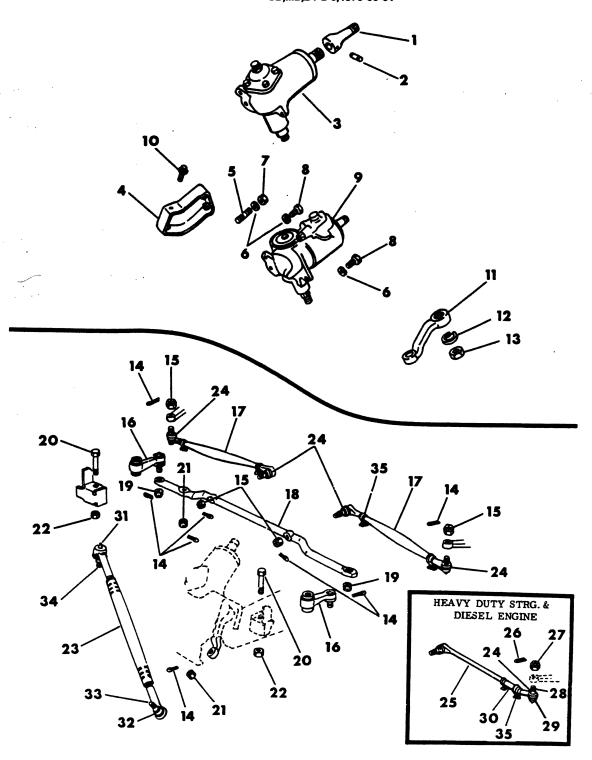
GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1978

30 30	3879 946 3879 947	2 2					H.ThdWithout H H.ThdWithout H.		5745945366678
NOTE: The Folio	owing Parts Are Not II	. 2	ALL		AL,Steering lo				
	9424 798	AR		NU	T,Drag Link E	saii-9/16-18			
		•							
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en mannon persentin	SEMPONE NO PER O LEGISLOS LA C	n remains entre		ek (SSAFT 2 MATCA) (ng to year a	inger of the company	· # / · · ·	Salitica de
DUTY AD	= All Sport Utility (Ra = 2 Wheel Drive Or V = 4 Wheel Drive Or	nly (Ramcharger)	. CB-ME	all Compact Mo B = Compact Forward Contro	Front Section	o Only.	D = Convent W = Convent M = Motor H	ional Cab 4 Whe	el Drive.

Printed in U.S.A.

8302 1150A

GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1979-80-81



ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1979-80-81

1	4037 651	1	EXTENSION, Manual Steering Gear
2	6028 750	1	PIN, Extension Spring
3			GEAR, Manual Steering-Refer To Figure 19-1300
4	4037 177	1	SUPPORT, Steering Gear Mounting Bracket
4			REINFORCEMENT,s/gear mtgserviced in underbody side rail
5	6031 165	AR	STUD,Strg.Gear To Bracket-Up To Approx.5-1-79
5	6031 757	AR	STUD,Strg.Gear To Bracket-After Approx.5-1-79
5	6031 757	1	STUD,Steering Gear To Bracket-1980
6	6028 087	AR	WASHER, Lock
7	219 467	AR	NUT,Strg.Gear To Bracket Stud-Up To Approx.5-1-79
7	6031 758	AR	NUT, Strg. Gear To Bracket Stud-After Approx.5-1-79
8	6031 659	2	SCREW, Steering Gear Mounting-Up TO Approx.2-15-79
8	6031 669	2	SCREW,Steering gear Mounting-After Approx.2-15-79
9	arakennaisia£.la isanfrela sisen		GEAR,Power Steering-Refer To Figure 19-1300
10	9416 171	AR	BOLT
11	4089 350	1	ARM,Steering Gear
12	6028 088	1	WASHER, Steering Gear Arm
13	6029 964	1	NUT,Steering Gear Arm
14			PIN
15	1263 946	4	NUT, Tie Rod End-Outer-With 4000 Lb. Axle
16	4088 946	2	ARM,Steering Idler
17	4089 385	76.0940 1000 AND DESCRIPTOR TO SERVICE DE SETE	TUBE ASSY, Tie Rod-With 3300,3600 Lb.Axle
18	4089 398	1	LINK,Center-With 3300,3600 Lb.Axle
18A	4089 399	1	LINK,Center-With 4000 Lb.Axle
19	9425 132	2	NUT.Idler Arm Stud
20	3004 805	2	BOLT, Idler Arm
21	9424 798	AR	NUT,Steering Linkage Tie Rod Ball
22	6030 448	2	NUT, idler Arm Boit
23	4037 718	1	LINK with ENDS,drag-without diesel engup to approx.10-1-80
23	4237 963	1	LINK with ENDS,drag-without diesel engafter approx.10-1-80
23	4089 338	1	LINK,Drag-With Diesel Eng.
24	4131 302	1	END PACKAGE, Tie Rod-R.H.ThdW/3300,3600 Lb.Axle
24	4131 303	1	END PACKAGE, Tie Rod-L.H.ThdW/3300,3600 Lb. Axle
25	4186 008	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	END PACKAGE, Tie Rod-Inner Right-With 4000 Lb. Axle
25	4186 009	1	END PACKAGE, Tie Rod-Inner Left-With 4000 Lb. Axle
26			PIN-Not Serviced
27	1263 946	4	NUT,Tie Rod End
28	4186 007	2	END PACKAGE, Tie Rod-Outer-With 4000 Lb. Axle
29	3897 412	4	SEAL, Tie Rod End Dust-W/3300,3600 Lb. Axle-1979-80
29	4116 441	2	SEAL, Tie Rod End Dust-With 4000 Lb. Axle-1979-80
29	3897 412	4	SEAL,Tie Rod End Dust-W/3300,3600,4000 lb. axle-1981
29	4116 441	2	SEAL, Tie Rod End assyw/4000 lb. axle-1981
30	4112 842-3	1	TUBE ASSY., Tie Rod-With 4000 Lb. Axle
31	6030 099	AR	NIPPLE, Grease
32	3897 412	2	SEAL Drag Link End Stud
33	4131 302	BARAFASAÜSABASYSKA KASAS AYSAS 1	END PACKAGE, Drag Link-R.H.Thdup to approx.10-1-80
34	4131 303	1	END PACKAGE, Drag Link-L.H.Thdup to approx.10-1-80
35	4031 288	1	CLAMP PACKAGE, Tie Rod Tube
			Consists Of:
TOUT TERRET UT	olicardisə (2000-cə disəbətici), avad. SVIII bil	<mark>uchagier-com</mark> agnacies de la las altas trasti	

LIGHT A = All Sport Utility (Ramcharger). B = All Compact Models. D = Conventional Cab.

DUTY AD = 2 Wheel Drive Only (Ramcharger). CB-MB = Compact Front Section Only. W = Conventional Cab 4 Wheel Drive.

CODES: AW = 4 Wheel Drive Only (Ramcharger). P = Forward Control Chassis. M = Motor Home.

FRONT SUSPENSION

ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE,STEERING CB,MB,B1-2-3,1979-80-81

1-9422727 Bolt 1-0152342 NUT 1----- CLAMP NOTE: The Following Parts Are Not Illustrated. 2835 895 2 SEAL, Steering Idler Arm Socket (第47章 TENNES TO A 1947年 1948年 1948

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LIGHT A = All Sport Utility (Ramcharger). B = All Compact Models. D = Conventional Cab.

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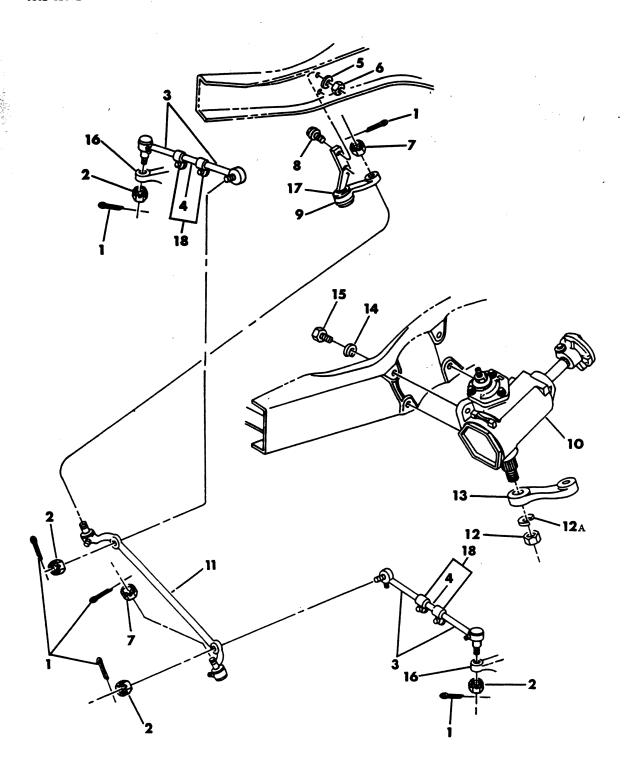
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AR=Use as Required #=New Part Number Printed in U.S.A. June, 1982

Printed in U.S.A.

GEAR & LINKAGE, STEERING AD1, D1-2-2-4

3302 1200D



ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE,STEERING AD1,D1-2-3-4

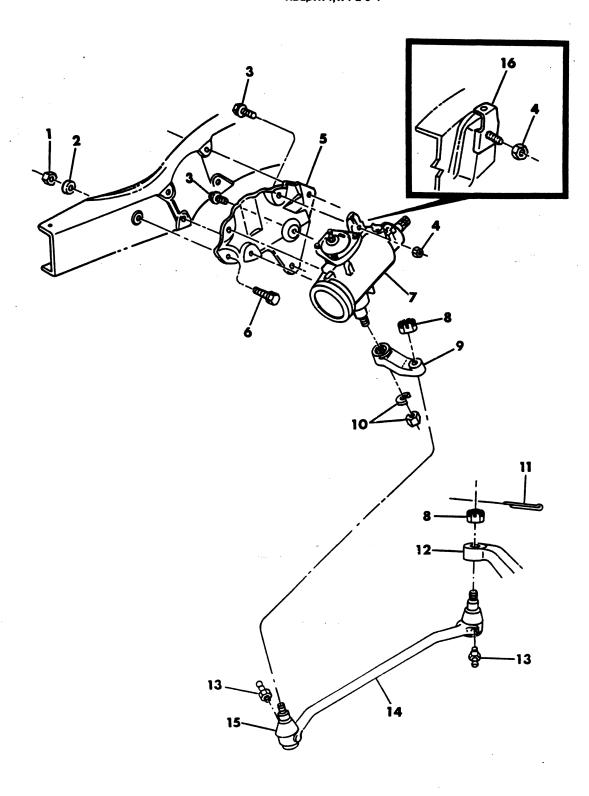
11		AR		PIN
2	9424 798	4	ETER SO ARESENTENDRUMENTE PERSONAS	NUT, Tie Rod Ball-1/2-20-With 3300,3600 Lb. Axle
2		AR	D3	NUT-9/16-18
3	3497 702	2	AD1,D1	END Pkg., Tie Rod , Right Hand Thread-11/16-18-1978
	3497 703	2	AD1,D1	Left Hand Thread-11/16-18-1978
	3492 964	2	D2	R.H.Thd3/4-16 w/H.D.Pkg131,149" W.B1978
	3492 965	2	D2	L.H.Thd3/4-16 w/H.D.Pkg131,149" W.B1978
	3497 702	2	D2	R.H.Thd11/16-18 Except H.D.Pkg131,149" W.B1978
	3497 703	2	D2	L.H.Thd11/16-18 Except H.D.Pkg131,149" W.B1978
000000000 - 21,350004,2579	3492 964	485-511-11-11-11-11-11-11-11-11-11-11-11-1	D2	R.H.Thd3/4-16,165" W.B1978
	3492 965	2	D2	L.H.Thd3/4-16,165" W.B1978
•	3492 964	. 2	D3-4	R.H.Thd3/4-16-1978
	3492 965	2	D3-4	L.H.Thd3/4-16-1978
wither checken	4131 302	o: carr-fress		END PACKAGE,Tie R.H.Thread-3000,3300,4000 Lb. Axle-1979-80-81
		,	•	END PACKAGE, tie rod-l.h.thread-3000,3300,4000 lb. 1979-80-81
4	4131 303	1	AD1-D1	· · · · · · · · · · · · · · · · · · ·
4	3497 704			ROD w/CLAMP,Strg. Knuckle Tie-3000 Lb. Axle-1978
	3492 966		D2	131,149" W.B.,w/ H.D.Pkg1978
	3497 704	2	D2	131,149" W.B.,w/o H.D.Pkg1978
	3492 966	2	D2	165" W.B1978
	3492 966	2	D3-4	All W.B1978
144, 864, 2 + 3 (944, 3 14)	4031 743	2	ye iyong oyearin geriit	TUBE,Strg.Linkage Tie Rod-With 3000,3300,3600 Lb. Axle-1979-80-81
5	6023 188	2	AD1,D1-2-3	WASHER,Coned
6	152 346	2	AD1,D1-2-3	NUT,Lock-7/16-14
7	,	2	AD1,D1-2-3	NUT,Center Link-9/16-18
8	9418 275	2	AD1,D1-2-3	BOLT, Idler Arm Bracket
9	3496 507	1		ARM and BRACKET,Idler
10				GEAR, Saginaw Power Steering-Refer To Figure 19-1300
10				GEAR, Saginaw Manual Steering-Refer To Figure 19-1300
11	3497 546		AD1,D1	LINK,Center-1978
11	3492 134	1	D2	LINK,Center-131,149" W.B.,With H.D. Pkg1978
11	3497 546	1	D2	LINK,Center-131,149" W.B.,Without H.D.Pkg1978
11	3492 134	1	D2-3-4	LINK,Center-All W.B1978
, 11	3492 134	1 .		LINK,Center-1979-80-81
12	3491 339	1		NUT, steering gear arm
12A	3633 423	1		WASHER,steering gear arm
13	3492 214	1		ARM,Power Steering Gear
13	3492 213	1		ARM, Manual Steering Gear
14		AR		WASHER,Steering Gear To Frame
15	6030 269	AR		SCREW,Steering Gear To Frame
16				ARM,Steering Knuckle-Refer To Figure 17-055
17	3496 506	1		COVER,Strg.Idler Arm Dust
18	4031 288	1		CLAMP PACKAGE,tie rod tube
	200	•	•	consists of:
				1 clamp
				•
			en e	1-9422727 bolt
				1-0152342 nut

LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
MEDIUM-H	HEAVY CODES: XNT = Low Cab Forward.	D = Conventional Cab. S = School Bus.	W = 4-Wheel Drive.

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8302 1300A

GEAR & LINKAGE,STEERING RD2,AW1,W1-2-3-4



IIIMPED OTY MODEL DESCRIPTION

ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE,STEERING RD2,AW1,W1-2-3-4

11	152 348	3		NUT,Gear Bracket To Frame
2	123 174	AR		WASHER, Lock
3	6030 475	. 1 -	W-AW	SCREW,Bracket To Steering Gear (7/16-14 x 1.62)
	6031 585	3	W-AW	SCREW,Bracket To Steering Gear (7/16-14 x 1.25)
	6030 475	4	RD2	SCREW,Bracket To Steering Gear (7/16-14 x 1.62)
4	152 346	3		NUT, (7/16-14)
5	4088 041	1		BRACKET,Steering Gear To Frame
6	6031 586	3		BOLT, Steering Gear Bracket To Frame
7				GEAR-Manual Steering-Refer To Figure 19-2400
7				GEAR-Power Steering-Refer To Figure 19-2100
8	1263 946	2		NUT,Drag Link Ball
9	4088 044	1	AW-W	ARM,Manual Steering Gear
9	4088 045	1	AW-W	ARM, Power Steering Gear
9	4089 063	1	RD2	ARM,Power Steering Gear
10	3491 339	1		NUT, steering gear arm
10	3633 423	1		WASHER, steering gear arm
11				PIN-Not Serviced
12			AW1-W1	KNUCKLE, Steering-Refer To Figure 2-100
12			W2-RD2	KNUCKLE, Steering-3500 LB. Axle-Refer To Figure 2-200
12			W2-3-4	KNUCKLE, Steering-4500 LB. Axle-Refer To Figure 2-300
13	9411 022	2		FITTING, Grease
14	4106 178	1		LINK PACKAGE,drag
				consists of:
				1 LINK,drag
			AND DESCRIPTION OF THE PROPERTY OF THE PROPERT	2 PIN,cotter
,,))un autorium autor di autori				2 NIPPLE,grease
15	2960 055	1		COVER-Serviced In Item 14
16	4167 293	1		BRACKET

NOTE:tie rod end packages are shown on front axle illustrations.

NOTE: The Following Parts Are Not Illustrated.

AND THE RESERVE OF THE STATE OF	r*111	1. at 1.1.1111.7 1	surjoinesummingeres	diamiaiParintiane Crimmetinascorona.	Tie Rod End Packages-are shown on front axle illustration
	3633	913	1		ARM,steering knuckle-4500 Lb. Axle
	3736	094	2	W2-3-4	CLAMP PACKAGE-Tie Rod End-4500 Lb. Axle
	4031	963	1	AW1-W1-2	Tube without CLAMP-3500 Lb. Axle
	3633		1	W2-3-4	Tube With End-4500 Lb. Axle-45 5/8" Long
	1263	946	AR	W2-3-4	NUT,Tie Rod End-5/8-18
	3633	423	1		WASHER, steering gear arm

 LIGHT
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 D = Conventional Cab.

 DUTY
 AD = 2 Wheel Drive Only (Ramcharger).
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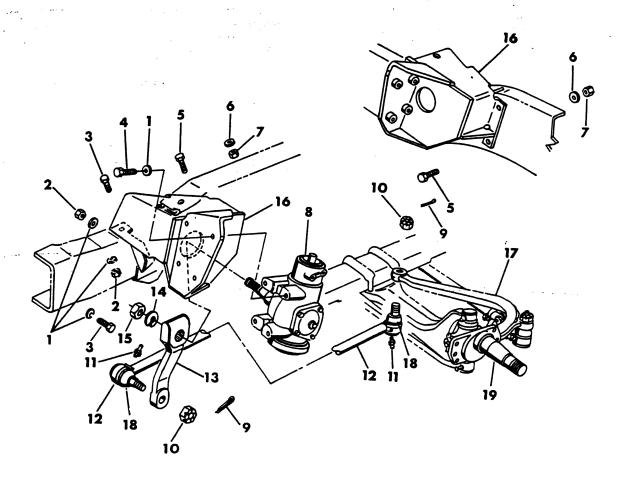
 CODES:
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 P = Forward Control Chassis.
 M = Motor Home.

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MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

8302 1325

GEAR & LINKAGE, POWER STEERING M3-4-5



ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE, POWER STEERING M3-4-5

1	6025 705	AR	WASHER
2	271 507	2	NUT
3	6029 720	2 .	BOLT, steering gear bracket front
4 `	6030 270	AR	SCREW,strg.gear to bracket
5	6029 723	3	BOLT,strg.gear bracket rear
8	6028 762	· AR	WASHER
7	115 731	AR	NUT .
8		•	GEAR, steering-refer to figure 19-1800
9			PIN-not serviced
10	1263 946	2	NUT,drag link ball-1979-80
11	9411 022	AR	NIPPLE
12	4026 505	1	LINK,drag-1978
12	4131 309		LINK,drag-1979-80
13	3638 419	1	ARM,steering gear-1978
13	4089 717	1	ARM,steering gear-1979-80
14			WASHER-serviced on gear assy.
15		Galactica de la companya de la comp	NUT-refer to figure 19-2200
16	3827 882	1	BRACKER, steering gear
17			ARM-refer to figure 2-2200
18	4115 717	2	COVER,drag link ball dust -1979-80
19			KNUCKLE, steering-refer to figure 2-1500

の中国要議論論は、1、1794年を記録とし、1792年時代とも、4人の794年を発生し、1794年に発生し、大学の1947年の1948年の1

LIGHT A = All Sport Utility (Ramcharger). B = All Compact Models. D = Conventional Cab.

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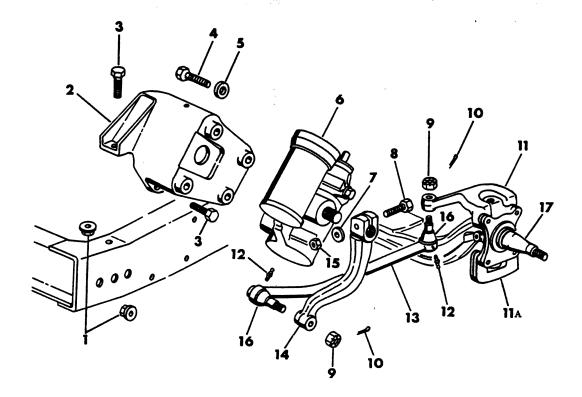
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MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

"各种的大型的全部的"的人是最近不够的工程的人,还是有效的重要的"1、特别的特别的工程"的一个大型的特殊的,这个工程的"就是有效的是这种工程"的是一种规模的人,也是一个工程的

8302 1350

GEAR & LINKAGE, POWER STEERING M600



ITEM PART NUMBER QTY MODEL DESCRIPTION

GEAR & LINKAGE, POWER STEERING M600

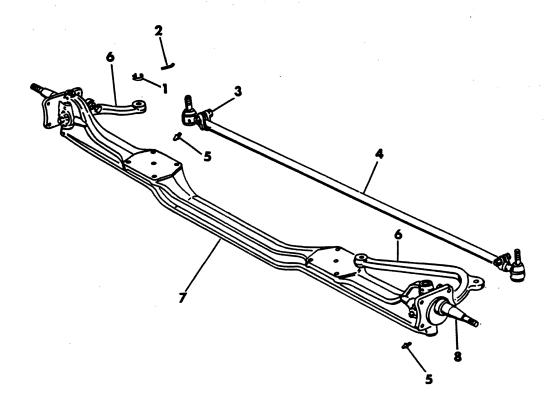
1	6025 022	4	NUT & WASHER,s/gear mounting bracket to frame
2	4031 296	1	BRACKET, steering gear
3	9418 507	4	BOLT,s/gear mounting bracket to frame
4	6031 114	4	SCREW,gear to bracket-1978
4	6500 304	4 '	SCREW,gear to bracket-metric-1979-80
5	6028 776	4	WASHER,gear to bracket
6			GEAR, steering-refer to figure 19-1800
7			WASHER-not serviced
8	271 887	1	BOLT, steering gear arm
9	1263 946	2	NUT,drag link ball-1979-80
10			PIN-not serviced
11			ARM,drag link-refer to figure 2-1450 or 2-1475
11A			ARM,tie rod-refer to figure 2-1450 or 2-1475
12A	9411 027	AR	NIPPLE,grease
13	4026 841	1	LINK,drag-1978
13	4131 308	. 1. "	LINK,drag-1979-80
14	4032 124	1	ARM,steering gear
15	219 469	1	NUT, steering gear arm bolt
16	4115 717	2	COVER,drag link ball dust-1979-80
17		•	KNUCKLE, steering-refer to figure 2-1500

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LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
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AXLE,FRONT M3-4-5,1978

8302 1425A



ITEM PART NUMBER QTY MODEL DESCRIPTION

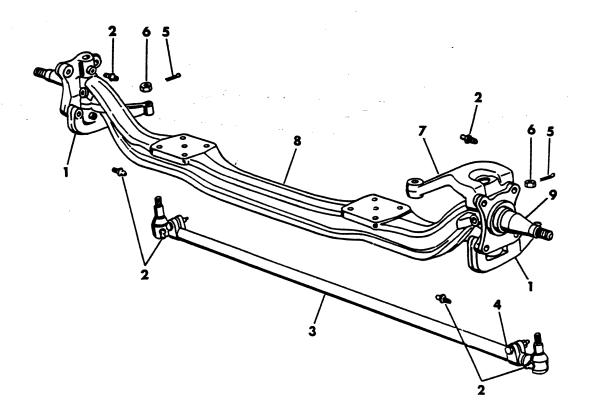
AXLE,FRONT M3-4-5,1978

1	9424 798	AR		NUT-4500 Lb. Axle	
	1263 946	2		NUT-5000 Lb. Axie	
2		_		PIN-Not Serviced	
. 3				BOLT, Serviced In Tie Rod Package	
4				TUBE, Tie Rod-Refer To Figure 2-1500	
5	9411 022	AR		Fitting, Grease	
6				ARM,Steering Knuckle Tie Rod	
	1394 146	1	мз	RIGHT	
	1926 118	1	M4-5	RIGHT	
	4030 618	1	M3	LEFT	
	3735 344	1	M4-5	LEFT	
7				I-BEAM,Front Axle	
7	3640 310	1	мз	4500 LB.Axie	
7	1932 167	1	M4-5	5000 LB.Axle	
8				KNUCKLE,steering-refer to figure 2-1500	
NOTE:	The Following Parts Are N	lot Illustrated			
	_		M3-4-5-6	PACKAGE, Tie Rod End-Refer To Figure 2-1500	
Dalffra	1194 863	2	M4-5	CLAMP, Tie Rod End	
	, , colonolypument, junetoi tronpettiitiist tooti				
			ortenna ("Al"an "man a t- traderia distributa di bratania		
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LIGHT	A = All Sport Utility (Ramcharger).	B = All Compact Models.	D = Conventional Cab.
DUTY	AD = 2 Wheel Drive Only (Ramcharger).	CB-MB = Compact Front Section Only.	W = Conventional Cab 4 Wheel Drive.
CODES:	AW = 4 Wheel Drive Only (Ramcharger).	P = Forward Control Chassis.	M = Motor Home.
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AXLE,FRONT M6,1978

8302 1450A



LIGHT

DUTY

CODES:

A = All Sport Utility (Ramcharger).

AD = 2 Wheel Drive Only (Ramcharger).

AW = 4 Wheel Drive Only (Ramcharger).

1978-81 LIGHT DUTY TRUCK PARTS CATALOG

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE,FRONT M6,1978

1 3732 203	11	3732 202	11	ARM,Steering Knuckle Tie Rod-Right
TUE, Tis Rod-Refer To Figure 2-1500 BOLTS street in Tie Rod Package Pink-Not Serviced 1 1263 946 2 NUT, Tie Rod End Ball ARM, Deg Link-Lett 1 3841 528 1 ARM, Deg Link-Lett 2 3841 528 1 ARM,	1	3732 203		
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8 1283 946 2 NUT, Te Rod End Gall 7 4117 631 1 ARM. Prog Link-Left 1 8 3841 528 1 NUT, Te Rod End Gall 8 NUT, Te Rod End Gall 9 NUT, Te Rod End Gall 1 NUT, Te R	3			
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A 11 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	. 6	1263 946	2	
HEAM-600 L KNUCKLE, steering-refer to figure 2-1500 HEAM-600 L KNUCKLE, steering-refer to figure 2-1500 HEAM-600 L KNUCKLE, steering-refer to figure 2-1500 HEAM-600 L HEAM-600 L KNUCKLE, steering-refer to figure 2-1500 HEAM-600 L HEAM-6	7		1	
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B = All Compact Models.

P = Forward Control Chassis.

CB-MB = Compact Front Section Only.

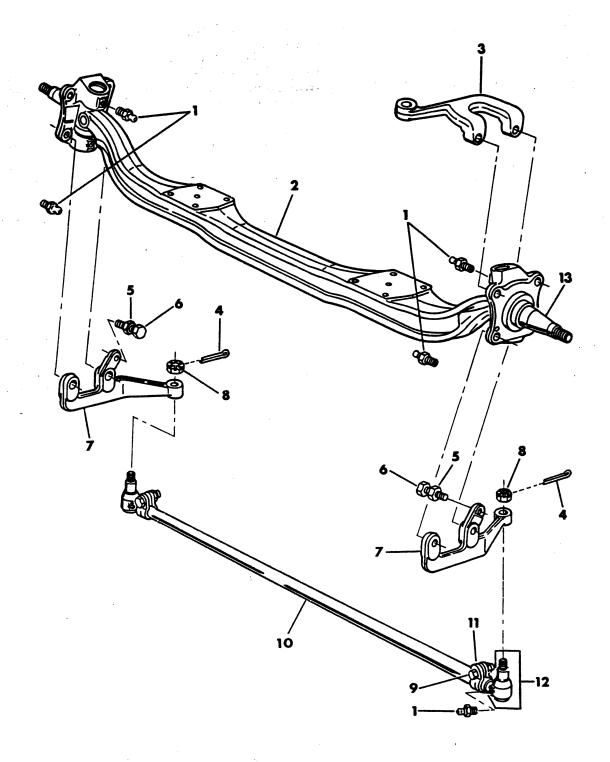
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M = Motor Home.

W = Conventional Cab 4 Wheel Drive.

AXLE,FRONT M3-4-5-6 1979-80

302 1475C



June, 1982

and programme programme

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1978-81 LIGHT DUTY TRUCK PARTS CATALOG

ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE,FRONT M3-4-5-6 1979-80

. 1	9411 022	AR		NIPPLE,grease
2	4089 701	1	M3-4-5	I-BEAM, front axle-4500,5000 lb. axle
2	4115 453	1	M6	I-BEAM, front axle-6000 lb1979
2	3641 528	1	M6	I-BEAM, front axle-6000 lb. axle-1980
3	4117 631	1	ALL	ARM,drag link-left 1979-80
4	iningilikuuluililuulililuutilile sirkilikulti	annan byar camba		PIN,cotter
5	271 502	2		NUT,Lock-7/16-14
6	6030 323	2		SCREW,Knuckle Arm Stop-7/16-14 X 1.75
7	4089 706-7		M3-4-5	ARM,tie rod-1979-80
7	3732 202-3	1	M6	ARM,steering knuckle tie rod-1979-80
8		2		NUT,Tie Rod Stud
9			•	BOLT & NUT, Tie Rod Clamp
10	4131 315	1		TUBE,Tie Rod
11	3736 079	2	ALL	CLAMP ASSY.,tie rod-1979-80
12				END ASSY.,tie rod-refer to figure 2-1500
13		•	e e e e e e e e e e e e e e e e e e e	KNUCKLE,steering-refer to figure 2-1500

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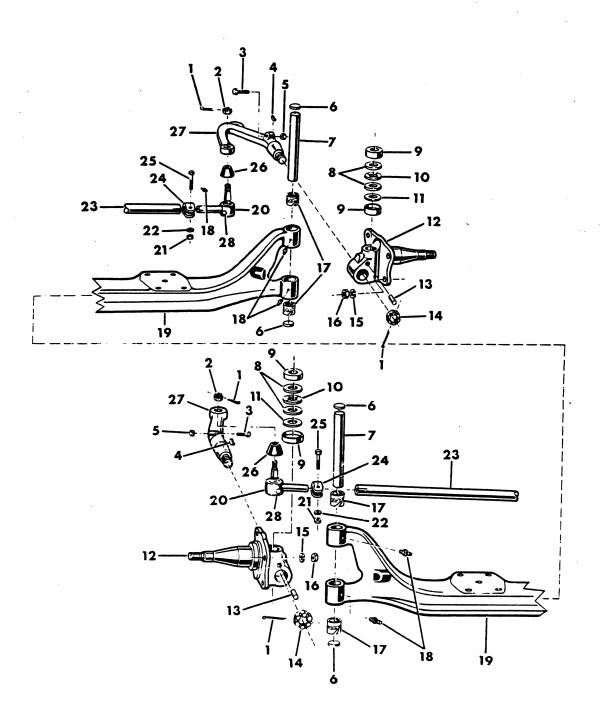
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CODES: AW = 4 Wheel Drive Only (Ramcharger). P = Forward Control Chassis. M = Motor Home.

AXLE COMPONENTS, FRONT M3-4-5-6

8302 1500A



ITEM PART NUMBER QTY MODEL DESCRIPTION

AXLE COMPONENTS,FRONT M3-4-5-6

1	137 254	AR	ALL	PIN,Cotter
2	9424 798	2	M3	NUT, Tie Rod End Ball-1978
2	1263 946	2	M4-5-6	NUT, Tie Rod End Ball-1978
2	1263 946	2	M3-4-5-6	NUT,tie rod end ball-1979-80
3	6030 557	2	M3-4-5	SCREW, Knuckle Arm Stop-1978
3	6030 323	2	M6	SCREW, Knuckle Arm Stop-1978
3	6030 323	2	ALL	SCREW,knuckle arm stop-1979-80
4	120 051	2	МЗ	KEY,Knuckle or Tie Rod Arm
4	178 879	2	M4-5	
5	271 501	2	ALL	NUT,Stop Screw
6	106 517	4	M3	PLUG,Strg.Knuckle Pivot Oil Seal-1978
6	117 923	4	M4-5	PLUG,Strg.Knuckle Pivot Oil Seal-1978
6	103 896	4	M6	PLUG,Strg.Knuckle Pivot Oil Seal-1978
6	103 896	4	ALL	PLUG,strg.knuckle pivot oil seal-1979-80
7	2275 522	2	M3	KING PIN PACKAGE-1978
7	4026 848	2	M4-5	1978
7	3780 538	2	M6	1978
7	3780 538	2	ALL	1979-80
8	1666 251	4	мз	WASHER, Knuckle Thrust-4500 Lb. Axle
8	4030 446	2	M4-5	WASHER, Knuckle Thrust-5000 Lb. Axle
9	1666 250	2	М3	CUP,Knuckle Thrust Bearing-Upper
9	1666 454	2	M4-5	Upper
9	1666 253	2	МЗ	Lower
9	1666 457	2	M4-5	Lower
10			All	BEARING,Strg.Knuckle Thrust-in Item 7
11	594 805	AR	M3	SHIM,Strg.Knuckle Thrust-Thick
11	595 617	AR	M4-5	Thick
11	595 616	AR	M4-5	Thin
11	2514 616	AR		.005
11	2514 617	AR		.010
11	571 005	AR		.016
11	1923 858	AR		.024
12	3638 546-7	1	M3	KNUCKLE,Steering-4500 Lb. Axle-1978
12	3640 136-7	1	M4	KNUCKLE, Steering-5000 Lb. Axle-1978
12	1790 502-3	1	M5	KNUCKLE,Steering-5000 Lb. Axie-1978
12	3733 188	2	М6	KNUCKLE,Steering-1978
12	4117 637	2		KNUCKLE, steering-1979-80
13	vil 18 - N. Seudalball (1. Alexadre)		ALL	LOCK PIN-Serviced In Item 7
14	1506 149	2	ALL	NUT,Strg. Knuckle Arm
15	6028 762	2	M6	LOCKWASHER,Strg. Knuckle Pivot Pin
16	118 617	2	М6	NUT Strg. Knuckle Pivot Pin
17	3736 917	######################################	M3	BUSHING,I-Beam-1978
17	3736 918	4	M4-5	BUSHING,I-Beam-1978
17	1789 523	4	M6	BUSHING,S/Knuckle-Also in 3780538 Pkg.,item 7-1978
17	1789 523	4	M3-4-5-6	BUSHING.S/Knuckle-Also In 3780538 Pkgitem 7-1979-80
18	9411 022	######################################	M3-4-5	NIPPLE, Pivot Pin Grease
19		-	M3-4-5	I-BEAM-Refer To Figure 2-1425
19			M6	I-BEAM-Refer To Figure 2-1450
	1879 443	1	M3	END PACKAGE,Tie Rod-R.H.Thd1978
.20 	at leef 5 februar 2	nnecesis is a		

LIGHT A = All Sport Utility (Ramcharger).

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W = Conventional Cab 4 Wheel Drive.
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MEDIUM-HEAVY CODES:

XNT = Low Cab Forward.

D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

CODES:

FRONT SUSPENSION

PART NUMBER QTY MODEL DESCRIPTION ITEM

AXLE COMPONENTS, FRONT M3-4-5-6

	1311 175	1	M3	END PACKAGE, Tie Rod-L.H.Thread-1978
	1238 395	1	M4-5	END PACKAGE, Tie Rod-R.H. Thd1978
	1238 394	1	M4-5	END PACKAGE, Tie Rod-L.H. Thd1978
20	4131 318	1	M6	END PACKAGE, Tie Rod-R.H. Thd1978
20	4131 319	11	M6	END PACKAGE, Tie Rod-L.H.Thd1978
20	4131 318	1	M3-4-5-6	END PACKAGE,tie rod-r.h.thd1979-80
20	4131 319	1	M3-4-5-6	END PACKAGE,tie rod-l.h.thd1979-80
21		AR		NUT
22		AR		LOCKWASHER
23	2914 389	1	M3	TUBE without CLAMP, Tie Rod-1978
23	1932 170	1	M4-5	TUBE WITHOUT CLAMP, Tie Rod-1978
23	3780 535	1	M6	TUBE WITHOUT CLAMP, Tie Rod-1978
23	4131 315	11	M3-4-5-6	TUBE,tie rod-1979-80
24	3736 079	2	_ M6	CLAMP-Also in 3838006-7 Pkg., item 20-1978
24		-		CLAMP-Refer To Figure 2-1475-1979-80
25		AR		BOLT
26	1261 187	2	M3	COVER,Tie Rod End Dust-1978
26	1194 871	2	M4-5	COVER,Tie Rod End Dust-1978
26	3736 087	2	M6	COVER,End Dust-Also In 3838006 Pkgitem 20-1978
26	4115 718	2	M3-4-5-6	COVER,tie rod end dust-1979-80
27			CONTROL OF THE WAY OF THE PARTY	ARM,Strg. Knuckle Drag Link
27	1394 146	1	M3	RIGHT,4500 Lb. Axle-1978
27	4030 618	1	M3	LEFT,4500 Lb. Axle-1978
27	1926 118	1	M4-5	RIGHT,5000 Lb Axle-1978
27	3735 344	1	M4-5	LEFT,5000 Lb Axle-1978
27	4030 203	1	M6	5000,6000 Lb. Axle-1978
27				ARM, Tie Rod -Refer To Figure 2-1475-1979-80
27				ARM,Drag Link-Refer To Figure 2-1475-1979-80
28	9411 027	AR	M3	NIPPLE, Tie Rod End Grease
TE: The Fo	ollowing Parts Are Not	Illustrated	maca maste my selection is the action of the	
	4115 454	2	ALL	SEAL, Steering Knuckle Thrust Bearing
	4115 455	4	ALL	SEAL,Steering Knuckle Bushing

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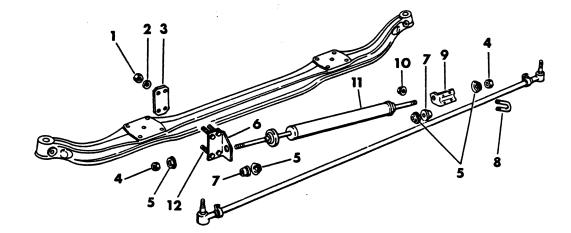
MEDIUM-HEAVY CODES: XNT = Low Cab Forward. D = Conventional Cab. S = School Bus. W = 4-Wheel Drive.

CODES:

Printed in U.S.A.

8302 1600

STABLIZER OR DAMPER, STEERING M3-4-5-6



ITEM PART NUMBER QTY MODEL DESCRIPTION

STABLIZER OR DAMPER, STEERING M3-4-5-6

1	115 731	4	C. COORDANIA CONTRACTORA POR CONTRACTORA C	NUT, Mounting Bracket Bolt
2	6028 762	4	*** * *********************************	WASHER
3	4116 918	1		PLATE, Damper Mouting
4	114 942	2		LOCK-NUT,Retainer
5	2206 925	4		RETAINER, Damper
6	4116 925	1	M3-4-5	BRACKET ASSY.,I-Beam Damper Mounting-1978
6	4116 915	1	M3-4-5	BRACKET ASSY.,I-Beam Damper Mounting-1979
6	4116 915	1	M6	BRACKET ASSY.,I-Beam Damper Mounting
7	2206 923	2		BUSHING, Damper
8		2		U-BOLT-Not Serviced
9	4116 914	1		BRACKET, Tie Rod Damper Mounting
10	6023 118	4		NUT & WASHER,U-Bolt
11	4116 920	1	, , , , , , , , , , , , , , , , , , , ,	SHOCK ABSORBER, Front Wheel Damper
12	4116 917	4		BOLT, Damper Mounting
OTE: The Fo	ollowing Parts Are Not	Illustrated.		•
	4186 012	1	M3-4-5-6	DAMPER & PARTS PACKAGE, Front Wheel-1979
TO STATE OF THE ST		and the second	namen neg suns, kalen er i i vit klumskelveden i	Consists Of Items 1 Thru 12

LIGHT A = All Sport Utility (Ramcharger). B = All Compact Models. D = Conventional Cab.

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