

## INDEX

GROUP 0—LUBRICATION AND  
MAINTENANCE

	Page
Alternator	17
Battery	17
Body Maintenance	20
Brakes	18
Carburetor Air Cleaner	15
Carburetor Choke Shaft and Linkage	16
Certified Car Care	3
Chassis Lubrication	6
Classification of Lubricants	6
Clutch and Gearshift Linkage	7
Cooling System	12
Crankcase Ventilation System	13
Distributor	16
Engine Oil Filter	13
Engine Oil—Selection of	12
Engine Performance Evaluation	23
Frequency of Oil Changes	12
Front Wheel Bearings	11
Fuel Filter	16
Headlamps	19
Hoisting	6
Hood Locks	20
Lubrication and Maintenance Services	5
Lubrication and Maintenance Services Summary of	3
Manifold Heat Control Valve	16
Parts Requiring No Lubrication	19
Propeller Shaft and Universal Joints	9
Rear Axle	10
Speedometer Cable	19
Steering Gear	18
Tires	11
Transmission—Automatic	17
Transmission—Manual	8
Windshield Wiper Blades	19

## GROUP 1—ACCESSORIES

Auto Pilot	
Accelerator Linkage Adjustment	4
Automatic Operation	4
Control Cable Adjustment	4
Description	4
Drive Mechanism	7
Electrical Tests	6
Instrument Panel Control Dial	
Calibration	6
Lubrication	4
Speed Warning Operation	4
Tests	4

## GROUP 1—ACCESSORIES—Continued

	Page
Automatic Beam Changer	
Aiming the Automatic Beam Changer	8
Aiming the Scanner	8
Control Box Unit	8
Description	7
Driver Adjustments	7
Scanner Unit	8
Electric Clock	
Description	9
Removal and Installation	9
Heater (Models AY-1)	
Defrosting or Defogging the Windshield	10
Description	9
Heater Blower	10
Heater Core	11
Heating the Vehicle	9
Heater Vacuum Actuator Replacement	11
Ventilator Door Adjustment	11
Heater (Models AC-1, AC-2, AC-3)	
Blower Motor Resistor Replacement	13
Description	12
Heater Blower Motor	13
Heater Controls and Adjustments	13
Heater Core	13
Heater Door Service	13
Heating the Vehicle	12
Rear Window Defroster	13
Radio and Antenna	
Adjustments	15
AM-FM Radios	14
Description	13
Manual Antenna	16
Motor and Drive or Mast Assembly	19
Power Antenna	17
Radio—Installation	14
Radio—Removal	14
Radio Speaker Reverberator	20
Speaker	15
Service Diagnosis	1
Windshield Washers	
Description	20
Nozzle Adjustment	22

## GROUP 2—FRONT SUSPENSION

Front Wheel Alignment	3
General Information	1
Height Adjustment	3
Lower Ball Joints	7

## INDEX—Continued

**GROUP 2—FRONT SUSPENSION—  
Continued**

	Page
Lower Control Arm and Shaft .....	9
Lower Control Arm Strut .....	11
Preparation for Measuring Wheel Alignment .....	2
Service Diagnosis .....	1
Steering Knuckles .....	5
Steering Linkage .....	6
Sway Bar .....	6
Torsion Bars .....	4
Torsion Bar Rubber Isolator and Crossmember (Chrysler Models only) .....	5
Upper Ball Joints .....	8
Upper Control Arm .....	12

**GROUP 3—REAR AXLE**

Description .....	1
Differential and Carrier .....	5
Assembly .....	8
Carrier Assembly Installation .....	14
Cleaning and Inspection .....	7
Disassembly .....	5
Drive Gear and Pinion Backlash .....	13
Gear Tooth Contact Pattern .....	14
Installation in Carrier .....	13
Pinion Bearing Preload .....	11
Side Bearing Preload .....	13
Rear Axle Housing .....	5
Rear Axle Shaft .....	1
Service Diagnosis .....	1
Sure-Grip Differential .....	15
Cleaning and Inspection .....	17
Identification .....	15
Installation .....	18
Removal .....	16
Welding Axle Housing .....	14

**GROUP 5—BRAKES**

Description .....	1
Parking Brakes .....	12
Power Brake—Bendix .....	15
Service Procedures .....	17
Power Brake—Kelsey Hayes .....	17
Power Brake Tests .....	22
Service Procedures .....	17
Power Brake—Midland Ross .....	22
Service Procedures .....	23
Service Brakes .....	4
Bleeding the Brake System .....	8

**GROUP 5—BRAKES—Continued**

	Page
Brake Drum Removal .....	5
Brake Hose and Tubing .....	12
Brake Shoe Installation .....	7
Brake Shoe Removal .....	6
Brake Support Servicing .....	11
Cleaning and Inspection .....	6
Grinding Recommendations .....	7
Master Cylinder Servicing .....	8
Wheel Cylinder Servicing .....	9
Service Diagnosis .....	1

**GROUP 6—CLUTCH**

Cleaning and Inspection .....	2
Clutch Fork Installation .....	4
Clutch Fork Removal .....	4
Clutch Housing Alignment .....	5
Clutch Installation .....	3
Clutch Pedal Free Play Adjustment .....	1
Clutch Removal .....	2
Description .....	1
Service Diagnosis .....	1
Steam Cleaning Precautions .....	6
Torque Shaft and Bearings .....	4
Transmission Main Drive Pinion Pilot Bushing .....	3

**GROUP 7—COOLING SYSTEM**

Description .....	1
Engine Water Temperature Gauge .....	8
Pressure Testing the Cooling System .....	7
Proper Belt Tension .....	8
Radiator .....	5
Radiator Hoses .....	7
Radiator Pressure Cap .....	7
Reverse Flushing the Cooling System .....	6
Service Diagnosis .....	1
Testing the Radiator Cap .....	7
Thermal Control Fan Drive .....	3
Thermostat .....	6
Transmission Oil Cooler .....	5
Water Pump .....	3

**GROUP 8—ELECTRICAL****ALTERNATOR**

Assembling the Alternator .....	32
Bench Tests	
Field Coil Draw Test .....	26
Testing Internal Field Circuit for Ground .....	26
Disassembling the Alternator .....	27
Fusible Wire Replacement .....	26

## INDEX—Continued

## GROUP 8—ELECTRICAL—Continued

	Page
Rectifier (Diode) Testing .....	27
Regulator Operation .....	21
Regulator Testing	
Lower Contact Test .....	24
Mechanical Adjustments .....	25
Upper Contacts Test .....	24
Replacing Slip Rings .....	31
Service Diagnosis .....	18
Stator Testing .....	28
Testing the Alternator System (On the Vehicle)	
Current Output Test .....	22
Field Circuit Resistance Tests .....	22
Field Current Draw Test .....	22
Ground Circuit Resistance Test .....	23
Insulated Circuit Resistance Test .....	23
Voltage Regulator .....	19

## BATTERY

Adjustment of Acid Gravity .....	3
Battery Testing Chart .....	2
Battery Visual Inspection .....	2
Charging the Battery .....	3
Fast Charging .....	4
Slow Charging .....	5
Three Minute Charge Test .....	3
High Rate of Discharge Test of Battery Capacity .....	3
Service Diagnosis .....	2
Specific Gravity Test .....	2

## IGNITION SYSTEM

Assembling the Distributor .....	41
Ballast Resistor .....	44
Contact Arm Spring Tension Testing .....	42
Disassembling the Distributors .....	40
Distributor Lubrication .....	42
Distributor Advance Testing .....	42
Distributor Contact Dwell .....	36
Distributor Resistance Test .....	36
Dwell Variation .....	37
Idle R.P.M. Test .....	36
Ignition Coil .....	44
Ignition Timing .....	37
Installing and Aligning Contacts .....	42
Installing the Distributor .....	43
Removing the Distributor .....	37
Secondary Circuit Ignition .....	35
Service Diagnosis .....	35
Shaft and Bushing Wear Test .....	40
Spark Plugs .....	44

## GROUP 8—ELECTRICAL—Continued

	Page
INSTRUMENTS—INDICATORS	
Fuel Level Indicating System .....	55
Instrument Cluster—Model AY-1 .....	57
Instrument Cluster—Models AC-1, AC-2, AC-3 .....	58
Oil Pressure Gauge—Model AY-1 .....	57
Oil Pressure Warning Lamp—Models AC-1, AC-2, AC-3 .....	57
Service Diagnosis—Instruments .....	52
Service Diagnosis—Turn Signals .....	53
Switches .....	58
Temperature Indicating System .....	56
Turn Signal Switch .....	60
Turn Signal Wiring .....	61
Voltage Limiter .....	54

## LIGHTING SYSTEM

Adjusting the Headlamps .....	51
Compensating the Aimers .....	49
Headlamp Sealed Beam Replacement .....	51
Mounting and Adjusting the Aimers .....	50
Pre-Aiming Instructions .....	49
Service Diagnosis .....	48
Testing Aimer Calibration .....	50
Testing Headlamp Aim .....	50

## POWER EQUIPMENT

Control Switch—Four-Way Power Seats .....	78
Coupling—Four-Way Power Seats .....	78
Drive Unit and Solenoid—Six-Way Power Seats .....	74
Electric Deck Lid Lock .....	80
Electric Drive Motors—Four-Way Power Seats .....	77
Flexible Cables—Six-Way Power Seats .....	72
Front Seat Assembly and Adjuster— Six-Way Power Seats .....	72
Horizontal Drive Mechanism—Four-Way Power Seats .....	78
Motor—Power Windows .....	79
Seat and Cushion Assembly—Four-Way Power Seats .....	76
Seat Motor—Six-Way Power Seats .....	74
Seat Track and Rails Assembly— Four-Way Power Seats .....	77
Service Diagnosis	
Electric Door Locks .....	69
Four-Way Power Seats .....	70
Power Windows .....	71
Six-Way Power Seats .....	69

## INDEX—Continued

## GROUP 8—ELECTRICAL—Continued

	Page
Slave Unit—Six-Way Seats .....	75
Solenoid—Electric Door Locks .....	72
Vertical Drive Mechanism—Four-Way	
Power Seats .....	79
Window Lift .....	80
Window Lift and/or Motor .....	79
STARTING MOTOR (Reduction Gear Type)	
Assembling the Starting Motor .....	15
Cleaning the Starter Parts .....	12
Disassembly .....	9
Field Coils Replacement .....	12
Installation of the Starting Motor .....	17
Removal of Starting Motor .....	7
Replacement of Brushes and Springs .....	12
Service Diagnosis .....	6
Servicing the Bushings .....	13
Servicing the Starter Clutch Unit .....	13
Starter Ground Circuit Test .....	7
Starter Resistance and Current Draw	
Testing .....	7
Testing the Starting Motor .....	9
Free Running Test .....	9
Locked-Resistance Test .....	9
Testing Armature	
Testing the Armature for Ground .....	12
Testing the Armature for Short	
Circuit .....	12
Testing the Commutator Run-Out .....	12
Testing Field Coils for Ground .....	12
WINDSHIELD WIPERS—HORNS	
Adjusting Horns .....	68
Service Diagnosis—Horns .....	62
Service Diagnosis—Wipers .....	62
Testing Horns .....	68
Wiper Arm Adjustment .....	63
Wiper Blade Replacement .....	68
Wiper Links .....	65
Wiper Motor Assembly .....	66
Wiper Motor Bench Testing .....	67
Wiper Motor Disassembly .....	66
Wiper Motor—Models AY-1 .....	64
Wiper Motor—Models AC-1, AC-2, AC-3 .....	65
Wiper Motor Park Switch Timing .....	63
Wiper Parking Operation Test .....	64
Wiper Pivot Replacement .....	67
Wiper Switch .....	66

## GROUP 8—ELECTRICAL—Continued

	Page
WIRING DIAGRAMS	
Body Wiring—Model AY-1 .....	88
Body Wiring—Models AC-1, AC-2, AC-3 .....	87
Console Wiring—Models AC-1,	
AC-2, AC-3 .....	91, 92, 93
Engine Compartment Wiring—Model AY-1 .....	91
Engine Compartment Wiring—Models	
AC-1, AC-2, AC-3 .....	86
Instrument Panel Wiring—Model AY-1 .....	84
Instrument Panel Wiring—Models AC-1,	
AC-2, AC-3 .....	82
Power Windows and Door Locks—	
Model AY-1 .....	90
Power Windows and Door Locks—	
Models AC-1, AC-2, AC-3 .....	89

## GROUP 9—ENGINE

Bearing Clearance Measurements .....	23
Camshaft .....	15
Camshaft Bearings .....	16
Carburetor Air Cleaner .....	26
Chrysler Engine Application .....	1
Closed Crankcase Ventilation System	
(State of California) .....	25
Connecting Rods .....	21
Crankcase Ventilation System .....	25
Crankshaft Main Bearings .....	22
Crankshaft Main Journals .....	22
Cylinder Block .....	17
Cylinder Heads .....	7
Description .....	1
Distributor Drive Shaft Bushing .....	17
Engine Oil Pan .....	27
Engine Oiling System .....	27
Front Engine Mounts .....	24
Hydraulic Tappets .....	11
Installation of Connecting Rod	
Bearings .....	21
Installing Engine Assembly .....	6
Installing Piston and Connecting	
Rod Assembly in Cylinder Block .....	21
Main Bearings .....	22
Measuring Piston and Connecting	
Rod Assembly in Cylinder Block .....	21
Oil Filter Replacement .....	29
Oil Pump .....	28
Rear Engine Mounts .....	24
Removal of Engine Assembly .....	6

## INDEX—Continued

## GROUP 9—ENGINE—Continued

	Page
Replacement of Rear Main Bearing	
Oil Seal .....	23
Rocker Arms and Shaft Assembly .....	6
Service Diagnosis .....	1
Timing Chain Case Cover Oil Seal	
Replacement .....	14
Timing Sprockets and Chain .....	13
Tune-Up .....	4
Valve Timing .....	13
Valves and Valve Springs .....	18

## GROUP 11—EXHAUST SYSTEM

Description .....	1
Exhaust Manifold .....	4
Exhaust Pipes, Mufflers, Tail Pipes .....	1
Intake Manifold .....	4
Manifold Heat Control Valve .....	4
Manifold Heat Control Valve	
Replacement .....	6
Service Diagnosis .....	1

## GROUP 13—FRAME

Body to Frame Alignment (Chrysler) .....	5
Description .....	1
Frame Alignment (Chrysler) .....	3
Frame Alignment (Imperial) .....	1
Frame Replacement (Chrysler) .....	3
Gauge Alignment Adapter Chart .....	5

GROUP 14—FUEL SYSTEM (PUMP,  
CARBURETOR, TANK)

Automatic Choke .....	1
Carburetor Adjustments AFB Carburetor .....	29
Carburetor Adjustments BBD Carburetor .....	18
Carburetor Adjustments WWC3 .....	10
Disassembly AFB Carburetor .....	23
Disassembly BBD Carburetor .....	15
Disassembly WWC3 Carburetor .....	5
Fuel Pump Operation .....	33
Fuel Tank Removal .....	35
Inspection and Assembly AFB	
Carburetor .....	26
Inspection and Assembly BBD	
Carburetor .....	16
Inspection and Assembly WWC3 .....	7
Service Diagnosis .....	2
Throttle Linkage Adjustment .....	39

GROUP 16—PROPELLER SHAFT AND  
UNIVERSAL JOINTS

Ball and Trunnion Universal Joint	
(AC-1, AC-2) .....	5

GROUP 16—PROPELLER SHAFT AND  
UNIVERSAL JOINTS—Continued

	Page
Constant Velocity Front Universal	
Joint (AC-3) .....	6
Cross and Roller Universal Joint	
(AC-1, AC-2, AC-3) .....	6
Description (AC-1, AC-2, AC-3) .....	1
Description (AY-1) .....	8
Propeller Shaft (AC-1, AC-2, AC-3)	
Installation .....	5
Removal .....	3
Propeller Shaft (AY-1) .....	10
Center Universal Joint .....	10
Front Universal Joint .....	12
Rear Universal Joint .....	13
Propeller Shaft Angularity	
(AC-1, AC-2, AC-3) .....	2
Propeller Shaft Angularity (AY-1) .....	8
Service Diagnosis .....	1

GROUP 17—SPRINGS AND  
SHOCK ABSORBERS

Description .....	1
Rear Springs .....	3
Measuring Rear Spring Height .....	4
Rear Spring Interliners .....	3
Zinc Interleaf Replacement .....	4
Service Diagnosis .....	1
Shock Absorbers .....	2
Testing and Bleeding .....	3

GROUP 19—STEERING (MANUAL, POWER  
AND PUMPS)

Description	
Manual Steering Gear .....	4
Power Steering Gear .....	10
Power Steering Pump .....	23
Manual Steering Gear	
Adjustments .....	5
Cross Shaft Oil Seal Replacement .....	10
Gear Installation .....	9
Gear Reconditioning .....	6
Gear Removal .....	6
Power Steering Gear	
Control Valve Reconditioning .....	21
Final Tests, Adjustment and	
Specifications .....	19
Gear Installation (AY-1) .....	20
Gear Installation (AC-1,	
AC-2, AC-3) .....	20
Gear Reconditioning .....	11
Gear Removal (AY-1) .....	10
Gear Removal (AC-1, AC-2, AC-3) .....	11

## INDEX—Continued

## GROUP 19—STEERING (MANUAL, POWER AND PUMPS)—Continued

	Page
Gear Shaft Adjustment (In Vehicle) .....	10
Gear Shaft Oil Seal Replacement .....	21
Power Steering Pump	
Fluid Level .....	23
Pressure Tests .....	23
Pump Flow Test .....	23
Pump Installation .....	30
Pump Removal .....	25
Service Diagnosis	
Manual Steering Gear .....	1
Power Steering .....	1
Power Steering Pump .....	4

## GROUP 21—TRANSMISSIONS

## 3-SPEED MANUAL TRANSMISSION (A-745)

Description .....	1
Gearshift Linkage Adjustment .....	3
Major Servicing .....	8
Assembly .....	12
Cleaning and Inspection .....	12
Disassembly .....	8
Rear Oil Seal .....	7
Service Diagnosis .....	1
Steering Column and Gearshift .....	3

## 4-SPEED MANUAL TRANSMISSION (A-833)

Description .....	1
Gearshift Linkage Adjustment .....	15
Major Servicing .....	16
Assembly .....	22
Cleaning and Inspection .....	21
Disassembly .....	16
Rear Oil Seal .....	15
Service Diagnosis .....	1

## A-727-B TORQUEFLITE

Aluminum Thread Repair .....	43
Gearshift and Parking Lock Controls .....	42
Hydraulic Control System .....	30
Operating Instructions .....	42
Service Diagnosis .....	25
Service in Vehicle	
Air Pressure Tests .....	56
Band Adjustments .....	52
Console Gearshift Unit .....	49
Extension Housing and Bearing—	
Chrysler Models .....	58
Extension Housing and Bearing—	
Imperial Models .....	60

## GROUP 21—TRANSMISSIONS—Continued

	Page
Gearshift Cable (Trans. End) .....	50
Governor .....	61
Hydraulic Control Pressure	
Adjustments .....	55
Hydraulic Control Pressure Tests .....	54
Lubrication .....	43
Neutral Starting Switch .....	51
Output Shaft Oil Seal .....	57
Parking Lock Cable (Trans. End) .....	50
Parking Lock Components .....	62
Rear Oil Pump .....	61
Speedometer Pinion .....	57
Steering Column and Gearshift .....	44
Throttle Linkage Adjustment .....	52
Valve Body and Accumulator	
Piston .....	63
Service Out of Vehicle	
Assembly—Sub-Assembly	
Installation .....	82
Disassembly—Sub-Assembly Removal .....	66
Installation—Transmission .....	85
Recondition Sub-Assemblies .....	69
Accumulator Piston and Spring .....	72
Extension Housing Bearing and	
Oil Seal—Imperial Models .....	72
Extension Housing Bushing and	
Oil Seal—Chrysler Models .....	73
Front Clutch .....	76
Front Oil Pump and Reaction	
Shaft Support .....	74
Governor and Support .....	73
Kickdown Servo and Band .....	82
Low-Reverse Servo and Band .....	82
Overrunning Clutch .....	81
Parking Sprag and Lever .....	73
Planetary Gear Train .....	80
Rear Clutch .....	78
Rear Oil Pump .....	74
Valve Body Assembly .....	69
Removal—Transmission .....	63
Front Pump Oil Seal .....	65
Starter Ring Gear .....	64
Torque Converter Flushing .....	65

## GROUP 22—WHEELS, BEARINGS AND TIRES

Front Wheel Bearings .....	2
General Information .....	1
Wheel and Tire Runout .....	2

## INDEX—Continued

GROUP 22—WHEELS, BEARINGS  
AND TIRES—Continued

	Page
Wheel Balance .....	2
Wheel Covers .....	3
Service Diagnosis .....	1
Tires .....	4

## GROUP 23—BODY AND SHEET METAL

Alignment .....	24
Deck Lid .....	31
Doors .....	27
Fenders .....	26
Hood .....	24
Tail Gate .....	32
Body and Frame Alignment .....	82
Dimensions .....	82
Bumpers .....	5
Console .....	18
Convertible .....	67
Adjustments .....	68
Bow—Front .....	72
Header .....	69
Hinge—Front .....	70
Main Control Prop Link .....	71
Power Guide Link .....	71
Roof Rail Weatherstrip .....	73
Tension Cables .....	71
Top Shifting .....	71
Care of Top .....	3
Cleaning Backlight .....	3
—Top .....	3
Door Glass .....	69
Electrical Circuits .....	72
Folding Mechanism .....	68
Header .....	69
Operating Top .....	67
Reservoir .....	68
Top Cover Replacement .....	75
Top Well Leaks .....	73
Wrinkles in Backlight .....	72
Deck Lid .....	31
Doors .....	29
Handles .....	30
Hinge .....	29
Lock Assembly .....	30
Lock Cylinder .....	31
Remote Control Assembly .....	31
Removal .....	29
Rotor and Striker .....	29
Exterior Mouldings .....	13
Fenders .....	8
Wheelhouse .....	8
General Information .....	1

GROUP 23—BODY AND SHEET METAL—  
Continued

	Page
Glass	
Door .....	33
Convertible .....	37
Hard Top—Front .....	37
—Rear .....	41
Sedan—Front .....	33
—Rear .....	35
Tail Gate .....	52
Quarter Window	
Convertible .....	48
Hard Top .....	46
Sedan—Stationary .....	36
Station Wagon .....	59
Rear Window .....	57
Station Wagon	
Quarter Window .....	59
Tail Gate .....	52
Stationary Quarter .....	36
Tail Gate .....	52
Windshield .....	55
Glove Box .....	22
Grille .....	6
Headlining .....	15
Hood .....	24
Instrument Panel Trim Pad .....	17
Maintenance and Care	
Care of Bright Metals .....	4
Convertible Top and Backlight .....	3
Drain Holes .....	5
Interior Fabrics .....	4
Lubrication .....	5
Vinyl Roof Covering .....	4
Paint	
Acrylic Finishes .....	84
Paint Charts .....	85
Priming .....	84
Refinishing .....	84
Repairs on Galvanized Metals .....	84
Replacement Panel .....	84
Rust Protection .....	84
Radiator Core Support .....	8
Rear Window .....	57
Refinishing Procedures .....	84
Sealing .....	60
Compounds .....	61
Procedures .....	63
Testing .....	60
Weatherstrips .....	60
Seats .....	18
Cushion Build-Up .....	22
Reclining .....	19

## INDEX—Continued

GROUP 23—BODY AND SHEET METAL—  
Continued

	Page
Seats (Continued)	
Station Wagon—Rear .....	21
Service Diagnosis .....	1
Sheet Metal Replacement Panels .....	84
Stone Deflector .....	8
Tail Gate .....	32
Trim Panels .....	14
Vinyl Roof Covering .....	78
Watershields .....	15
Weatherstrips .....	60
Window Regulators	
Door—Front .....	34
—Rear .....	36
Quarter Window .....	47
Tail Gate .....	53
Windshield .....	55

## GROUP 24—AIR CONDITIONING

Antifreeze Recommendations .....	20
Charging the System .....	37
Compressor—Servicing the .....	26
Compressor Drive Belt Adjustment .....	20
Description .....	1
Discharge the System .....	34
Electrical Controls and Circuits .....	3
Evacuate the System .....	36
Expansion Valve, Heater Core, and Evaporator and Evaporator and Blower Replacement .....	30
Gauge Set Manifold—Installation and Tests .....	4

GROUP 24—AIR CONDITIONING—  
Continued

	Page
Handling Tubing and Fittings .....	19
Heater Core .....	31
Inspection and Adjustments .....	4
Operation .....	2
Push Button Control Chart .....	5
Radiator Pressure Cap .....	20
Refrigerant Service .....	33
Remove Sweep—Test Charge .....	35
Replace the Receiver—Drier Strainer .....	36
Safety Precautions .....	19
Service Diagnosis .....	1
Servicing the Heli-Grip Clutch .....	23
Sweep—Test Charge .....	35
Temperature-Pressure Relationship Chart .....	6
Test 1—Test System Pressure .....	6
Test 2—Refrigerant Level .....	7
Test 3—Testing the System for Leaks .....	7
Test 4—Correcting Low Refrigerant Level .....	8
Test 5—Over-All Performance Test .....	9
Test 6—Evaporator Pressure Regulator Valve Test .....	13
Test 7—Compressor Capacity Test .....	15
Test 8—Expansion Valve Test .....	17
Test Precautions .....	35
Testing the System for Leaks .....	35
Vacuum Control System Adjustments and Tests .....	20